

# IB Series PE Type

Planetary Gear Reducer  
for Servo Motor

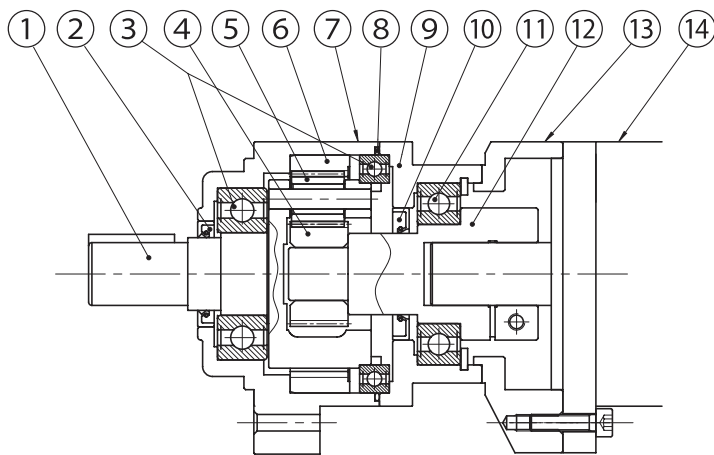
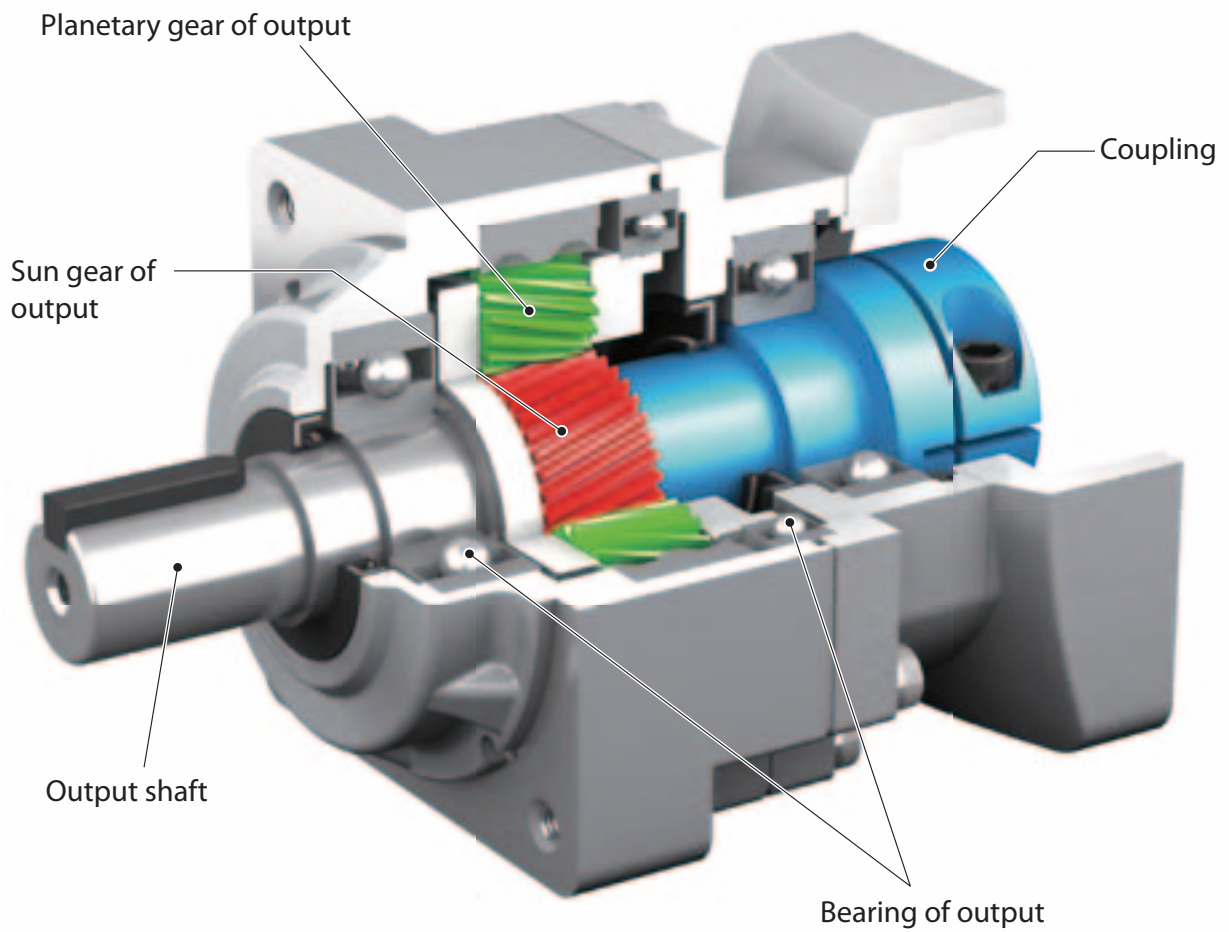


# IB Series PE Type

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## Structure



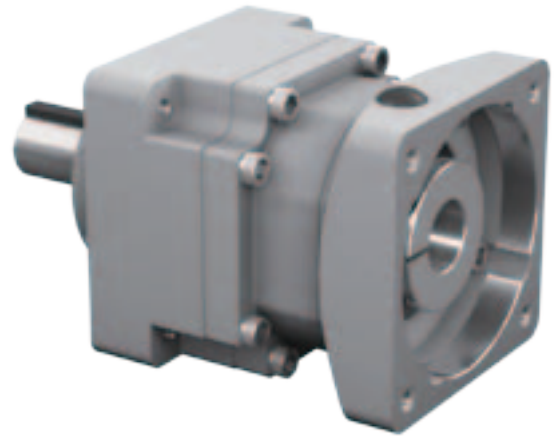
### Major Parts

Number	Part Name
1	Output Shaft
2	Oil Seal
3	Bearing of Output
4	Sun Gear of Output
5	Planetary Gear of Output
6	Internal Gear
7	Case
8	O-ring
9	Joint Cover
10	Oil Seal
11	Input Shaft Bearing
12	Coupling
13	Adaptor Plate
14	Motor (Provided by Customers)

Fig. 1 Single stage type (e.g. ANFX-PE15W)

## Specifications

- Backlash 15 minutes
- Rated torque 2.3–91.0Nm
- Motor capacity 50 W–5.0 kW
- Reduction ratios 3, 5, 9, 15, 20, 25, 35, 45, 81
- Input speed 6000 r/m
- Reduction method Planetary gear mechanism (helical gear)




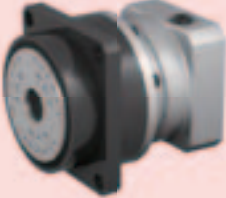


## Features

- Economical type that has superior cost performance (compared to our previous model).
- Input Speed 6000r/min is available.
- Reduction ratio of 3 (compared to our previous model) added.
- Compatible with Major Servo Motor Manufacturers
- We can meet your requests for quick delivery.

## Applications

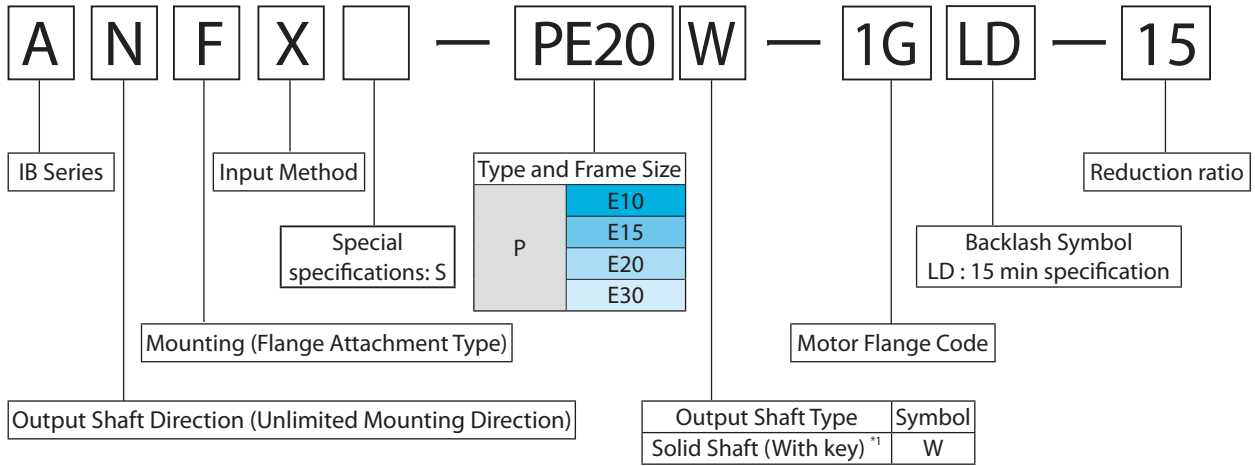
- Packaging equipment (pillow packaging equipment, case packing machine, caser)
- Inter-process conveying loader
- FA equipment related
- Woodworking machine (router and panel saw)
- Dispenser
- Cardboard folding machine & caser

## MOTION CONTROL DRIVES (MCD) Product Lineup

Planetary gear reducer for servo motors IB series			Cyclo reducer for servo motors
<b>P1 type</b> Highly rigid and compact	<b>P2 type</b> Large capacity helical gear	<b>PK1 type</b> Right angle	<b>Low backlash series</b> Standard series
			
Motor capacity 50 W–5.0 kW Reduction ratio 3.7–81 Backlash 3 min./15 min.	Motor capacity 0.5–37 kW Reduction ratio 4–100 Backlash 3 min.	Motor capacity 0.2–5.0 kW Reduction ratio 6–243 Backlash 6/15 min.	Motor capacity 0.2–9.0 kW Reduction ratio 6–87 Backlash 6 min. (Low backlash series)

# Nomenclature and Standard Specification

## Nomenclature



Reduction ratio (Actual reduction ratio)	Single stage type			Double stage type					
		3	5	9	15	20	25	35	45

## Standard Specification

Backlash	Initial backlash setting is 15-minute.
Efficiency <sup>*2</sup>	90% or more at rated output torque (with reduction ratio 3, 5, 9)
Noise Level <sup>*3</sup>	70dB (A) 0.5m
Lubrication system	Grease lubrication The unit is filled with grease at the time of shipping. It is ready for immediate use.
Reduction system	Planetary gear mechanism (helical gear) Single stage type (Reduction Ratio: 3, 5, 9) Double stage type (Reduction Ratio: 15, 20, 25, 35, 45, 81)
Output shaft rotation direction	Same direction as the rotation direction of input gear.
Material	Internal gear and gear: Chrome-Molybdenum Steel Case, joint cover, Adapter plate: Aluminum alloy Output and input shaft: S45C
Mounting location	Indoor (without dust and water)
Ambient temperature	0–40°C Consult us when the operation condition exceeds the above and when special grease is necessary such as food manufacturing machine.
Ambient humidity	85% or less. There should be no condensation.
Altitude	1000 m or below
Ambient atmosphere	There should be no corrosive gases, explosive gases, or vapor. Must be a dust-free, well-ventilated location.
Mounting angle	All angles possible (no limitation)
Paint	Case: electrodeposition coating Output shaft comes with rustproof treatment at the time of shipping.
Actual reduction ratio	Integer reduction ratio
Surface temperature of the reducer	80°C or below. Consult us when operating continuously.

Note: 1. When the output shaft key is not necessary, please remove it during operation.

2. The efficiency varies depending upon the input speed, load torque, grease temperature, and reduction ratio.

3. This is a reference value. Varies depending on models and mounting condition.

# Selection Table 1 (Frame Size Combination Table for Each Motor Rated Speed)

Rated Motor Speed 3000 r/min

Servo Motor Capacity (W)	Reduction ratio								
	3	5	9	15	20	25	35	45	81
50				PE10			●□	●□	●□
100			●□	PE10	●□	●□		●□	●□
150									
200		●□		PE15			●□		
400	●□		●□						
550									
600				PE20					
750			●□						
1000									
1500				PE30					
2000									
2500									
3000			●□						
4000		●□							
5000									

Rated Motor Speed 2000 r/min

Servo Motor Capacity (W)	Reduction ratio								
	3	5	9	15	20	25	35	45	81
50		PE10							●□
100		PE10							●□
150				PE15					
200								●□	
400									
550									
600									
750		PE20		PE30		●□			
1000									
1500	●□								
2000									
2500									
3000	●□								
4000									
5000									

- Note: 1. Refer to Selection Table 2 (on pages 6-12) for frame size combination for each servo motor manufacturer.  
 2. Refer to Selection Table 3 (on pages 14, 15) for rated torque, allowable maximum input speed, allowable peak torque, and allowable radial load for each frame size.  
 3. [●□] In the case of using a combination of , make a selection after checking the no load running torques.  
 4. Refer to Selection Table 3 (on page 14) for allowable peak torque at startup for combinations marked □.  
 5. Regarding combinations marked ●, limit the average load torque so that it is no more than the rated torque in Selection Table 3 (on page 14).

No load running torque (N·m)

Frame Size	Reduction Ratio								
	3	5	9	15	20	25	35	45	81
PE10	0.05	0.04	0.03	0.10			0.07	-	-
PE15	0.17	0.10	0.05	0.15			0.11		
PE20	0.25	0.20	0.07	0.21			0.15		
PE30	0.70	0.40	0.13	0.40			0.30		

- Note: 1. Torque necessary at the input side to rotate the reducer at no load condition.  
 2. This is the representative value when the ambient temperature is 20°C.

# Selection Table 2 (Frame Size Combination Table for Each Servo Motor Manufacturers)

## 1. FANUC CORPORATION

Motor flanges for Fanuc motor will be launched in 2020.  
please contact us.

### βis Series βis200V Model (Rated speed: 3000–2000 r/min) ... Applies to torque at rated speed

Servo Motor Capacity (W)	Nomenclature of Servo Motor		Reduction Ratio									Motor flange code
	Type	Rated Speed [r/min]	3	5	9	15	20	25	35	45	81	
50	βis0.2/5000	3000	PE10	PE10	PE10	PE10	PE10	PE10	PE10 ●	PE15 △	PE15 ▲	2D
100	βis0.3/5000	3000	PE10	PE10	PE10 ●	PE10	PE10 ●	PE10 ●	PE15	PE15 ●	PE20 ●	2D
130	βis0.4/5000	3000	PE10	PE10	PE15	PE15	PE15	PE15	PE15	PE20	PE30	2H
350	βis0.5/6000	3000	PE10	PE15	PE15	PE15	PE15	PE15	PE20	PE30		2H
500	βis1/6000	3000	PE15	PE15	PE20	PE20	PE20	PE20	PE20	PE30	PE30	KH
500	βis2/4000	3000	PE15	PE15	PE20 □	PE20	PE20	PE20	PE20	PE30	PE30	2J
750	βis4/4000	3000	PE15 □	PE15 □	PE20 ●	PE20 □	PE20 □	PE20 □	PE20 □	PE30 □	PE30 □	0V
1200	βis8/3000	2000	PE20	PE20	PE30	PE30						7X
1400	βis12/2000	2000	PE20 ●	PE20 ●	PE30	PE30						8P
1800	βis12/3000	2000	PE20 ●	PE30	PE30							8P
2500	βis22/2000	2000	PE30	PE30 □								0X
3000	βis22/3000	2000	PE30									0X
3000	βis30/2000	2000	PE30 □									0X

### βis Series βis400V Model (Rated speed: 3000–2000 r/min) ... Applies to torque at rated speed

Servo Motor Capacity (W)	Nomenclature of Servo Motor		Reduction Ratio									Motor flange code
	Type	Rated Speed [r/min]	3	5	9	15	20	25	35	45	81	
500	βis2/4000HV	3000	PE15	PE15	PE20 □	PE20	PE20	PE20	PE20	PE30	PE30	2J
750	βis4/4000HV	3000	PE15 □	PE15 □	PE20 ●	PE20 □	PE20 □	PE20 □	PE20 □	PE30 □	PE30 □	0V
1200	βis8/3000HV	2000	PE20	PE20	PE30	PE30						7X
1800	βis12/3000HV	2000	PE20 ●	PE30	PE30							8P
2500	βis22/2000HV	2000	PE30	PE30 □								0X
3000	βis22/3000HV	2000	PE30									0X
3000	βis30/2000HV	2000	PE30 □									0X

### βis Series βisc200V Model (Rated speed: 3000–2000 r/min) ... Applies to torque at rated speed

Servo Motor Capacity (W)	Nomenclature of Servo Motor		Reduction Ratio									Motor flange code
	Type	Rated Speed [r/min]	3	5	9	15	20	25	35	45	81	
500	βisc2/4000	3000	PE15	PE15	PE20 □	PE20	PE20	PE20	PE20	PE30	PE30	2J
750	βisc4/4000	3000	PE15 □	PE15 □	PE20 ●	PE20 □	PE20 □	PE20 □	PE20 □	PE30 □	PE30 □	0V
1200	βisc8/3000	2000	PE20	PE20	PE30	PE30						7X
1400	βisc12/2000	2000	PE20 ●	PE20 ●	PE30	PE30						8P

Note: 1. Refer to Selection Table 3 (on pages 14, 15) for rated torque, allowable maximum input speed, allowable peak torque, and allowable radial load for each frame size.

2. In the case of using a combination of △, make a selection after checking the no load running torques in the Selection Table 1 (on page 5).

3. Refer to Selection Table 3 (on page 14) for allowable peak torque at startup for combinations marked □.

4. Regarding combinations marked ●, limit the average load torque so that it is no more than the rated torque in Selection Table 3 (on page 14).

5. For straight shafts only.



# Selection Table 2 (Frame Size Combination Table for Each Servo Motor Manufacturers)

## 2. YASKAWA Electric Corporation

### Σ-7 Series SGM7J Model (Rated speed: 3000 r/min)

Servo Motor Capacity (W)	Nomenclature of Servo Motor		Reduction Ratio									Motor flange code	
	Type	Rated Speed [r/min]	3	5	9	15	20	25	35	45	81		
50	SGM7J-A5**A2*	3000	PE10	PE10	PE10	PE10	PE10	PE10	PE10	PE10	PE15	PE15	KC
100	SGM7J-01**A2*	3000	PE10	PE10	PE10	PE10	PE10	PE10	PE10	PE15	PE15	PE20	KC
150	SGM7J-C2**A2*	3000	PE10	PE10	PE15	PE15	PE15	PE15	PE15	PE15	PE20	PE30	KD
200	SGM7J-02**A2*	3000	PE10	PE10	PE15	PE15	PE15	PE15	PE15	PE15	PE20	PE30	2R
400	SGM7J-04**A2*	3000	PE10	PE15	PE15	PE15	PE15	PE15	PE15	PE20	PE30		2R
600	SGM7J-06**A2*	3000	PE15	PE15	PE20	PE20	PE20	PE20	PE20	PE30	PE30		KH
750	SGM7J-08**A2*	3000	PE15	PE15	PE20	PE20	PE20	PE20	PE20	PE30	PE30		1G

### Σ-7 Series SGM7A Model (Rated speed: 3000 r/min)

Servo Motor Capacity (W)	Nomenclature of Servo Motor		Reduction Ratio									Motor flange code	
	Type	Rated Speed [r/min]	3	5	9	15	20	25	35	45	81		
50	SGM7A-A5**A2*	3000	PE10	PE10	PE10	PE10	PE10	PE10	PE10	PE15	PE15	PE15	KC
100	SGM7A-01**A2*	3000	PE10	PE10	PE10	PE10	PE10	PE10	PE10	PE15	PE15	PE20	KC
150	SGM7A-C2**A2*	3000	PE10	PE10	PE15	PE15	PE15	PE15	PE15	PE15	PE20	PE30	KD
200	SGM7A-02**A2*	3000	PE10	PE10	PE15	PE15	PE15	PE15	PE15	PE15	PE20	PE30	2R
400	SGM7A-04**A2*	3000	PE10	PE15	PE15	PE15	PE15	PE15	PE15	PE20	PE30		2R
600	SGM7A-06**A2*	3000	PE15	PE15	PE20	PE20	PE20	PE20	PE20	PE30	PE30		KH
750	SGM7A-08**A2*	3000	PE15	PE15	PE20	PE20	PE20	PE20	PE20	PE30	PE30		1G
1000	SGM7A-10**A2*	3000	PE20	PE20	PE30	PE30	PE30	PE30	PE30				KK
1500	SGM7A-15**A2*	3000	PE20	PE20	PE30	PE30							1L
2000	SGM7A-20**A2*	3000	PE20	PE30	PE30	PE30							1L
2500	SGM7A-25**A2*	3000	PE30	PE30	PE30								1L
3000	SGM7A-30**A2*	3000	PE30	PE30	PE30								1T
4000	SGM7A-40**A2*	3000	PE30	PE30									1T
5000	SGM7A-50**A2*	3000	PE30										1T

### Σ-V Series SGMJV Model (Rated speed: 3000 r/min)

Servo Motor Capacity (W)	Nomenclature of Servo Motor		Reduction Ratio									Motor flange code	
	Type	Rated Speed [r/min]	3	5	9	15	20	25	35	45	81		
50	SGMJV-A5**A2*	3000	PE10	PE10	PE10	PE10	PE10	PE10	PE10	PE15	PE15	PE15	KC
100	SGMJV-01**A2*	3000	PE10	PE10	PE10	PE10	PE10	PE10	PE10	PE15	PE15	PE20	KC
150	SGMJV-C2**A2*	3000	PE10	PE10	PE15	PE15	PE15	PE15	PE15	PE15	PE20	PE30	KD
200	SGMJV-02**A2*	3000	PE10	PE10	PE15	PE15	PE15	PE15	PE15	PE15	PE20	PE30	2R
400	SGMJV-04**A2*	3000	PE10	PE15	PE15	PE15	PE15	PE15	PE15	PE20	PE30		2R
600	SGMJV-06**A2*	3000	PE15	PE15	PE20	PE20	PE20	PE20	PE20	PE30	PE30		KH
750	SGMJV-08**A2*	3000	PE15	PE15	PE20	PE20	PE20	PE20	PE20	PE30	PE30		1G

### Σ-V Series SGMVA model (Rated speed: 3000 r/min)

Servo Motor Capacity (W)	Nomenclature of Servo Motor		Reduction Ratio									Motor flange code	
	Type	Rated Speed [r/min]	3	5	9	15	20	25	35	45	81		
50	SGMAV-A5**A2*	3000	PE10	PE10	PE10	PE10	PE10	PE10	PE10	PE15	PE15	PE15	KC
100	SGMAV-01**A2*	3000	PE10	PE10	PE10	PE10	PE10	PE10	PE10	PE15	PE15	PE20	KC
150	SGMAV-C2**A2*	3000	PE10	PE10	PE15	PE15	PE15	PE15	PE15	PE15	PE20	PE30	KD
200	SGMAV-02**A2*	3000	PE10	PE10	PE15	PE15	PE15	PE15	PE15	PE15	PE20	PE30	2R
400	SGMAV-04**A2*	3000	PE10	PE15	PE15	PE15	PE15	PE15	PE15	PE20	PE30		2R
550	SGMAV-06**A2*	3000	PE15	PE15	PE20	PE20	PE20	PE20	PE20	PE30	PE30		KH
750	SGMAV-08**A2*	3000	PE15	PE15	PE20	PE20	PE20	PE20	PE20	PE30	PE30		1G
1000	SGMAV-10**A2*	3000	PE20	PE20	PE30	PE30	PE30	PE30	PE30				KK

Note: 1. Refer to Selection Table 3 (on pages 14, 15) for rated torque, allowable maximum input speed, allowable peak torque, and allowable radial load for each frame size.

2. In the case of using a combination of △, make a selection after checking the no load running torques in the Selection Table 1 (on page 5).

3. Refer to Selection Table 3 (on page 14) for allowable peak torque at startup for combinations marked □.

4. Regarding combinations marked ●, limit the average load torque so that it is no more than the rated torque in Selection Table 3 (on page 14).

# Selection Table 2 (Frame Size Combination Table for Each Servo Motor Manufacturers)

## 3. Mitsubishi Electric Corporation

### MELSERVO-J4

#### HG-KR Series (Rated Motor Speed 3000 r/min)

Servo Motor Capacity (W)	Nomenclature of Servo Motor		Reduction Ratio									Motor flange code	
	Type	Rated Speed [r/min]	3	5	9	15	20	25	35	45	81		
50	HG-KR053	3000	PE10	PE10	PE10	PE10	PE10	PE10	PE10	PE10	PE15	PE15	KC
100	HG-KR13	3000	PE10	PE10	PE10	PE10	PE10	PE10	PE10	PE15	PE15	PE20	KC
200	HG-KR23	3000	PE10	PE10	PE15	PE15	PE15	PE15	PE15	PE15	PE20	PE30	2R
400	HG-KR43	3000	PE10	PE15	PE15	PE15	PE15	PE15	PE15	PE20	PE30		2R
750	HG-KR73	3000	PE15	PE15	PE20	PE20	PE20	PE20	PE20	PE30	PE30		1G

### MELSERVO-J4

#### HG-MR Series (Rated Motor Speed 3000 r/min)

Servo Motor Capacity (W)	Nomenclature of Servo Motor		Reduction Ratio									Motor flange code	
	Type	Rated Speed [r/min]	3	5	9	15	20	25	35	45	81		
50	HG-MR053	3000	PE10	PE10	PE10	PE10	PE10	PE10	PE10	PE15	PE15	PE15	KC
100	HG-MR13	3000	PE10	PE10	PE10	PE10	PE10	PE10	PE10	PE15	PE15	PE20	KC
200	HG-MR23	3000	PE10	PE10	PE15	PE15	PE15	PE15	PE15	PE15	PE20	PE30	2R
400	HG-MR43	3000	PE10	PE15	PE15	PE15	PE15	PE15	PE15	PE20	PE30		2R
750	HG-MR73	3000	PE15	PE15	PE20	PE20	PE20	PE20	PE20	PE30	PE30		1G

### MELSERVO-JN

#### HF-KN Series (Rated Motor Speed 3000 r/min)

Servo Motor Capacity (W)	Nomenclature of Servo Motor		Reduction Ratio									Motor flange code	
	Type	Rated Speed [r/min]	3	5	9	15	20	25	35	45	81		
50	HF-KN053	3000	PE10	PE10	PE10	PE10	PE10	PE10	PE10	PE15	PE15	PE15	KC
100	HF-KN13	3000	PE10	PE10	PE10	PE10	PE10	PE10	PE10	PE15	PE15	PE20	KC
200	HF-KN23	3000	PE10	PE10	PE15	PE15	PE15	PE15	PE15	PE15	PE20	PE30	2R
400	HF-KN43	3000	PE10	PE15	PE15	PE15	PE15	PE15	PE15	PE20	PE30		2R

### MELSERVO-J3

#### HF-KP Series (Rated Motor Speed 3000 r/min)

Servo Motor Capacity (W)	Nomenclature of Servo Motor		Reduction Ratio									Motor flange code	
	Type	Rated Speed [r/min]	3	5	9	15	20	25	35	45	81		
50	HF-KP053	3000	PE10	PE10	PE10	PE10	PE10	PE10	PE10	PE15	PE15	PE15	KC
100	HF-KP13	3000	PE10	PE10	PE10	PE10	PE10	PE10	PE10	PE15	PE15	PE20	KC
200	HF-KP23	3000	PE10	PE10	PE15	PE15	PE15	PE15	PE15	PE15	PE20	PE30	2R
400	HF-KP43	3000	PE10	PE15	PE15	PE15	PE15	PE15	PE15	PE20	PE30		2R
750	HF-KP73	3000	PE15	PE15	PE20	PE20	PE20	PE20	PE20	PE30	PE30		1G

### MELSERVO-J3

#### HF-MP Series (Rated Motor Speed 3000 r/min)

Servo Motor Capacity (W)	Nomenclature of Servo Motor		Reduction Ratio									Motor flange code	
	Type	Rated Speed [r/min]	3	5	9	15	20	25	35	45	81		
50	HF-MP053	3000	PE10	PE10	PE10	PE10	PE10	PE10	PE10	PE15	PE15	PE15	KC
100	HF-MP13	3000	PE10	PE10	PE10	PE10	PE10	PE10	PE10	PE15	PE15	PE20	KC
200	HF-MP23	3000	PE10	PE10	PE15	PE15	PE15	PE15	PE15	PE15	PE20	PE30	2R
400	HF-MP43	3000	PE10	PE15	PE15	PE15	PE15	PE15	PE15	PE20	PE30		2R
750	HF-MP73	3000	PE15	PE15	PE20	PE20	PE20	PE20	PE20	PE30	PE30		1G

Note: 1. Refer to Selection Table 3 (on pages 14, 15) for rated torque, allowable maximum input speed, allowable peak torque, and allowable radial load for each frame size.

2. In the case of using a combination of △, make a selection after checking the no load running torques in the Selection Table 1 (on page 5).

3. Refer to Selection Table 3 (on page 14) for allowable peak torque at startup for combinations marked □.

4. Regarding combinations marked ●, limit the average load torque so that it is no more than the rated torque in Selection Table 3 (on page 14).

# Selection Table 2 (Frame Size Combination Table for Each Servo Motor Manufacturers)

## 4. Panasonic Corporation

### MINAS A6 Series MSMF (Rated Motor Speed 3000 r/min, AC200V)

Servo Motor Capacity (W)	Nomenclature of Servo Motor		Reduction Ratio									Motor flange code
	Type	Rated Speed [r/min]	3	5	9	15	20	25	35	45	81	
50	MSMF5AZL1	3000	PE10	PE10	PE10	PE10	PE10	PE10	PE10	PE15 $\Delta$	PE15 $\Delta$	KA
100	MSMF012L1	3000	PE10	PE10	PE10	PE10	PE10	PE10	PE15	PE15	PE20	KA
200	MSMF022L1	3000	PE10	PE10	PE15	PE15	PE15	PE15	PE15	PE20	PE30	2L
400	MSMF042L1	3000	PE10	PE15	PE15	PE15	PE15	PE15	PE20	PE30		2P
750	MSMF082L1	3000	PE15	PE15	PE20	PE20	PE20	PE20	PE30	PE30		7S
1000	MSMF092L1	3000	PE20	PE20	PE30	PE30	PE30	PE30				7S

### MINAS A6 Series MSMF (Rated Motor Speed 3000 r/min, AC200V, IP67 motor)

Servo Motor Capacity (W)	Nomenclature of Servo Motor		Reduction Ratio									Motor flange code
	Type	Rated Speed [r/min]	3	5	9	15	20	25	35	45	81	
1000	MSMF102L1	3000	PE20	PE20	PE30	PE30	PE30	PE30				7B
1500	MSMF152L1	3000	PE20	PE20 $\bullet$	PE30	PE30						7B
2000	MSMF202L1	3000	PE20 $\bullet$	PE30	PE30	PE30 $\bullet$						7B
3000	MSMF302L1	3000	PE30	PE30	PE30							1S
4000	MSMF402L1	3000	PE30	PE30								7Z
5000	MSMF502L1	3000	PE30 $\bullet$									7Z

### MINAS A5 Family Series MSMD (Rated Motor Speed 3000 r/min, AC100V)

Servo Motor Capacity (W)	Nomenclature of Servo Motor		Reduction Ratio									Motor flange code
	Type	Rated Speed [r/min]	3	5	9	15	20	25	35	45	81	
50	MSMD5AZ	3000	PE10	PE10	PE10	PE10	PE10	PE10	PE10	PE15 $\Delta$	PE15 $\Delta$	KA
100	MSMD011	3000	PE10	PE10	PE10	PE10	PE10	PE10	PE15	PE15	PE20 $\bullet$	KA
200	MSMD021	3000	PE10	PE10	PE15	PE15	PE15	PE15	PE15	PE20	PE30	2L
400	MSMD041	3000	PE10	PE15	PE15	PE15	PE15 $\bullet$	PE15 $\bullet$	PE20	PE30		2P

### MINAS A5 Family Series MSMD (Rated Motor Speed 3000 r/min, AC200V)

Servo Motor Capacity (W)	Nomenclature of Servo Motor		Reduction Ratio									Motor flange code
	Type	Rated Speed [r/min]	3	5	9	15	20	25	35	45	81	
50	MSMD5AZ	3000	PE10	PE10	PE10	PE10	PE10	PE10	PE10	PE15 $\Delta$	PE15 $\Delta$	KA
100	MSMD012	3000	PE10	PE10	PE10	PE10	PE10	PE10	PE15	PE15	PE20	KA
200	MSMD022	3000	PE10	PE10	PE15	PE15	PE15	PE15	PE15	PE20	PE30	2L
400	MSMD042	3000	PE10	PE15	PE15	PE15	PE15 $\bullet$	PE15 $\bullet$	PE20	PE30		2P
750	MSMD082	3000	PE15	PE15	PE20	PE20	PE20	PE20	PE30	PE30		7S

- Note: 1. Refer to Selection Table 3 (on pages 14, 15) for rated torque, allowable maximum input speed, allowable peak torque, and allowable radial load for each frame size.  
 2. In the case of using a combination of  $\Delta$ , make a selection after checking the no load running torques in the Selection Table 1 (on page 5).  
 3. Refer to Selection Table 3 (on page 14) for allowable peak torque at startup for combinations marked .  
 4. Regarding combinations marked  $\bullet$ , limit the average load torque so that it is no more than the rated torque in Selection Table 3 (on page 14).

# Selection Table 2 (Frame Size Combination Table for Each Servo Motor Manufacturers)

## 4. Panasonic Corporation

### MINAS A5 Family Series MSME (Rated Motor Speed 3000 r/min, AC200V)

Servo Motor Capacity (W)	Nomenclature of Servo Motor		Reduction Ratio									Motor flange code	
	Type	Rated Speed [r/min]	3	5	9	15	20	25	35	45	81		
50	MSME5AZ	3000	PE10	PE10	PE10	PE10	PE10	PE10	PE10 □	PE15 △	PE15 ▲	KA	
100	MSME012	3000	PE10	PE10	PE10 □	PE10	PE10 ●	PE10 □	PE10 □	PE15	PE15 □	PE20 □	KA
200	MSME022	3000	PE10	PE10 □	PE15	PE15	PE15	PE15	PE15 □	PE15 □	PE20	PE30	2L
400	MSME042	3000	PE10 ●	PE15	PE15 □	PE15	PE15 ●	PE15 ●	PE20	PE20	PE30		2P
750	MSME082	3000	PE15	PE15	PE20 □	PE20	PE20	PE20	PE20	PE30	PE30		7S
1000	MSME102	3000	PE20	PE20	PE30	PE30	PE30	PE30					7B
1500	MSME152	3000	PE20	PE20	PE30	PE30							7B
2000	MSME202	3000	PE20	PE30	PE30	PE30							7B
3000	MSME302	3000	PE30	PE30	PE30 □								1S
4000	MSME402	3000	PE30	PE30 □									7Z
5000	MSME502	3000	PE30										7Z

Note: 1. Refer to Selection Table 3 (on pages 14, 15) for rated torque, allowable maximum input speed, allowable peak torque, and allowable radial load for each frame size.

2. In the case of using a combination of △, make a selection after checking the no load running torques in the Selection Table 1 (on page 5).

3. Refer to Selection Table 3 (on page 14) for allowable peak torque at startup for combinations marked □.

4. Regarding combinations marked ●, limit the average load torque so that it is no more than the rated torque in Selection Table 3 (on page 14).

## Selection Table 2 (Frame Size Combination Table for Each Servo Motor Manufacturers)

### 5. KEYENCE CORPORATION

#### SV2 Series (Rated Motor Speed 3000 r/min)

Servo Motor Capacity (W)	Nomenclature of Servo Motor		Reduction Ratio									Motor flange code	
	Type	Rated Speed [r/min]	3	5	9	15	20	25	35	45	81		
50	SV2-M005A □	3000	PE10	PE10	PE10	PE10	PE10	PE10	PE10	PE10 ●	PE15 △	PE15 ▲	KC
100	SV2-M010A □	3000	PE10	PE10	PE10 ●	PE10 □	PE10 ●	PE10 ●	PE10 ●	PE15	PE15 ●	PE20 □	KC
200	SV2-M020A □	3000	PE10	PE10 ●	PE15	PE15	PE15	PE15	PE15	PE15 ●	PE20	PE30 □	2R
400	SV2-M040A □	3000	PE10 ●	PE15	PE15 ●	PE15 □	PE15 □	PE15 □	PE15 □	PE20	PE30		2R
750	SV2-M075A □	3000	PE15	PE15 □	PE20 ●	PE20 □	PE20 □	PE20 □	PE20 □	PE30 □	PE30 □		1G

Note: 1. Refer to Selection Table 3 (on pages 14, 15) for rated torque, allowable maximum input speed, allowable peak torque, and allowable radial load for each frame size.

2. In the case of using a combination of △, make a selection after checking the no load running torques in the Selection Table 1 (on page 5).

3. Refer to Selection Table 3 (on page 14) for allowable peak torque at startup for combinations marked □.

4. Regarding combinations marked ●, limit the average load torque so that it is no more than the rated torque in Selection Table 3 (on page 14).

# Selection Table 2 (Frame Size Combination Table for Each Servo Motor Manufacturers)

## 6. OMRON Corporation

### 1S Series R88M-1L (Rated Motor Speed 3000 r/min, AC400V)

Servo Motor Capacity (W)	Nomenclature of Servo Motor		Reduction Ratio									Motor flange code
	Type	Rated Speed [r/min]	3	5	9	15	20	25	35	45	81	
750	1L75030C	3000	PE15	PE15	PE20 ◐	PE20	PE20	PE20	PE30	PE30		7B
1000	1L1K030C	3000	PE20	PE20	PE30	PE30	PE30	PE30				7B
1500	1L1K530C	3000	PE20	PE20	PE30	PE30						7B
2000	1L2K030C	3000	PE20	PE30	PE30	PE30						7B
3000	1L3K030C	3000	PE30	PE30	PE30 ◐							KQ

### 1S Series R88M-1M (Rated Motor Speed 3000 r/min, AC200V)

Servo Motor Capacity (W)	Nomenclature of Servo Motor		Reduction Ratio									Motor flange code
	Type	Rated Speed [r/min]	3	5	9	15	20	25	35	45	81	
100	1M10030T	3000	PE10	PE10	PE10 ◐	PE10 ◑	PE10 ◐	PE10 ◐	PE15	PE15 ◐	PE20 ◐	KC
200	1M20030T	3000	PE10	PE10 ◐	PE15	PE15	PE15	PE15	PE15 ◐	PE20	PE30 ◑	2L
400	1M40030T	3000	PE10 ◐	PE15	PE15 ◐	PE15 ◑	PE15 ◑	PE15 ◑	PE20 ◑	PE30		2P
750	1M75030T	3000	PE15	PE15 ◑	PE20 ◐	PE20 ◑	PE20 ◑	PE20 ◑	PE30 ◑	PE30 ◑		7S

### G5 Series R88M-K (Rated Motor Speed 3000 r/min, AC200V)

Servo Motor Capacity (W)	Nomenclature of Servo Motor		Reduction Ratio									Motor flange code
	Type	Rated Speed [r/min]	3	5	9	15	20	25	35	45	81	
50	K05030H/T	3000	PE10	PE10	PE10	PE10	PE10	PE10	PE10 ◐	PE15 △	PE15 ◐	KC
100	K10030H/T	3000	PE10	PE10	PE10 ◐	PE10	PE10 ◐	PE10 ◐	PE15	PE15 ◐	PE20 ◐	KC
200	K20030H/T	3000	PE10	PE10 ◐	PE15	PE15	PE15	PE15	PE15 ◐	PE20	PE30	2L
400	K40030H/T	3000	PE10 ◐	PE15	PE15 ◐	PE15	PE15 ●	PE15 ●	PE20	PE30		2P
750	K75030H/T	3000	PE15	PE15	PE20 ◐	PE20	PE20	PE20	PE30	PE30		7S
1000	K1K030H/T	3000	PE20	PE20	PE30	PE30	PE30	PE30				7B
1500	K1K530H/T	3000	PE20	PE20	PE30	PE30						7B
2000	K2K030H/T	3000	PE20	PE30	PE30	PE30						7B
3000	K3K030H/T	3000	PE30	PE30	PE30 ◐							1S
4000	K4K030H/T	3000	PE30	PE30 ◐								7Z
5000	K5K030H/T	3000	PE30									7Z

### G Series R88M-G (Rated Motor Speed 3000 r/min, AC200V)

Servo Motor Capacity (W)	Nomenclature of Servo Motor		Reduction Ratio									Motor flange code
	Type	Rated Speed [r/min]	3	5	9	15	20	25	35	45	81	
50	G05030H/T	3000	PE10	PE10	PE10	PE10	PE10	PE10	PE10 ◐	PE15 △	PE15 ◐	KC
100	G10030H/T	3000	PE10	PE10	PE10 ◐	PE10	PE10 ●	PE10 ●	PE15	PE15 ◐	PE20 ◐	KC
200	G20030H/T	3000	PE10	PE10 ●	PE15	PE15	PE15	PE15	PE15 ◐	PE20	PE30	2L
400	G40030H/T	3000	PE10 ●	PE15	PE15 ◐	PE15	PE15 ●	PE15 ●	PE20	PE30		2P
750	G75030H/T	3000	PE15	PE15	PE20 ◐	PE20	PE20	PE20	PE30	PE30		7S
1000	G1K030T	3000	PE20	PE20	PE30	PE30	PE30	PE30				7V
1500	G1K530T	3000	PE20	PE20	PE30	PE30						7B
2000	G2K030T	3000	PE20	PE30	PE30	PE30						7B
3000	G3K030T	3000	PE30	PE30	PE30 ●							1S
4000	G4K030T	3000	PE30	PE30 ●								7Z
5000	G5K030T	3000	PE30									7Z

Note: 1. Refer to Selection Table 3 (on pages 14, 15) for rated torque, allowable maximum input speed, allowable peak torque, and allowable radial load for each frame size.

2. In the case of using a combination of △, make a selection after checking the no load running torques in the Selection Table 1 (on page 5).

3. Refer to Selection Table 3 (on page 14) for allowable peak torque at startup for combinations marked ◑.

4. Regarding combinations marked ●, limit the average load torque so that it is no more than the rated torque in Selection Table 3 (on page 14).



# Selection Table 3 (Rating Table)

Table 1 Rating Table

Frame Size	Reduction Ratio	Rated Torque (N·m) <sup>Note: 1</sup>		Allowable Peak Torque at Startup and Stop <sup>Note: 2, 4</sup> Peak torque (N·m)	Allowable Maximum Input Speed (r/min) <sup>Note: 3</sup>
		Input Speed (r/min)			
		3000	2000		
PE10	3	3.4	3.4	10.0	6000
	5	2.8	2.8	8.5	
	9	2.3	2.3	7.2	
	15	4.0	4.0	12.0	
	20	5.0	5.0	15.0	
	25	6.2	6.2	19.0	
PE15	35	3.8	3.8	11.5	6000
	3	6.8	6.8	20.5	
	5	11.5	11.5	34.0	
	9	9.7	9.7	29.0	
	15	16.0	16.0	48.5	
	20	21.0	21.0	63.0	
	25	26.0	26.0	79.0	
	35	15.5	15.5	46.5	
PE20	45	9.5	9.5	28.5	6000
	81	9.7	9.7	29.0	
	3	18.0	18.0	54.5	
	5	23.5	23.5	70.5	
	9	18.0	18.0	54.5	
	15	30.0	30.0	91.0	
	20	40.5	40.5	120.0	
	25	50.5	50.5	150.0	
PE30	35	37.0	37.0	110.0	6000
	45	28.0	28.0	85.0	
	81	17.5	17.5	53.5	
	3	44.0	44.0	130.0	
	5	56.5	56.5	170.0	
	9	73.5	73.5	220.0	
	15	91.0	91.0	270.0	
	20	78.0	78.0	235.0	
PE30	25	65.0	65.0	195.0	6000
	35	71.0	71.0	210.0	
	45	91.0	91.0	270.0	
	81	43.0	43.0	130.0	

Note: 1. Rated torque is the allowable value of the average load torque at the output shaft. The rated torque for the input speed of 2000 r/min or less is the same as the rated torque of 2000 r/min.

- 2. Maximum allowable torque when startup and stop during operation cycle.
- 3. Maximum allowable input speed when not under constant operation condition.
- 4. Some values are not allowable depending on the input shaft diameter.



# Selection Table 3 (External Load)

Table 2 External Load

Input Speed (r/min)		3000		2000	
Frame Size	Reduction Ratio	Radial load <sup>Note:1</sup> (N)	Axial Load <sup>Note:2</sup> (N)	Radial load <sup>Note:1</sup> (N)	Axial Load <sup>Note:2</sup> (N)
PE10	3	390	195	450	225
	5	490	245	560	280
	9	585	290	670	335
	15	780	390	880	440
	20	800	400	910	455
	25	880	440	880	440
	35	880	440	880	440
PE15	3	780	390	900	450
	5	980	490	1120	560
	9	1180	585	1340	670
	15	1470	735	1670	830
	20	1570	785	1790	895
	25	1670	830	1670	830
	35	1670	830	1900	950
	45	1670	830	1670	830
PE20	3	880	440	1010	505
	5	1080	535	1230	615
	9	1470	735	1680	840
	15	1760	880	2020	1010
	20	1910	955	2180	1090
	25	2060	1030	2060	1030
	35	2060	1030	2340	1170
	45	2060	1030	2060	1030
	81	2060	1030	2060	1030
PE30	3	1370	685	1570	785
	5	1670	830	1900	950
	9	1960	980	2240	1120
	15	2350	1180	2650	1320
	20	2500	1250	2650	1320
	25	2650	1320	2650	1320
	35	3430	1715	3430	1715
	45	3520	1760	3520	1760
	81	3530	1765	3530	1765

Note: 1. Radial load is the value applied to the middle of the output shaft (at axial load). (Axial Load: o N)  
 2. Axial load is the value applied to the center of the output shaft (at radial load). (Radial load: o N)

\*Multiply radial load locating factor to the value in the above table when the radial load is applied to locations other than the middle of the output shaft.

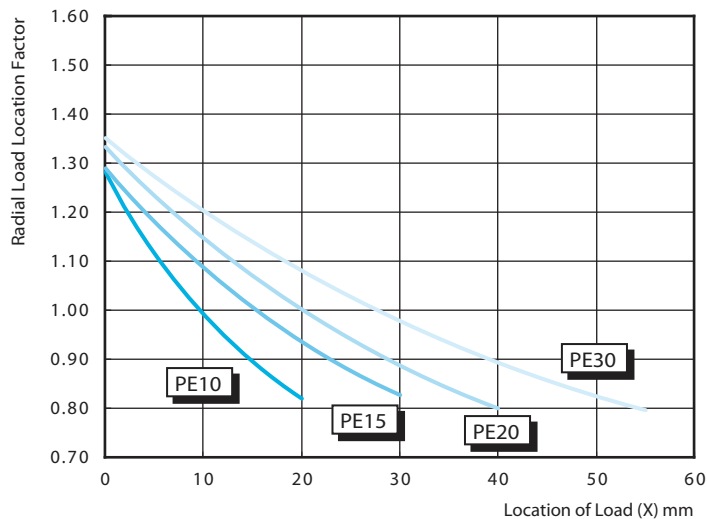


Fig.2 Radial Load Location Factor

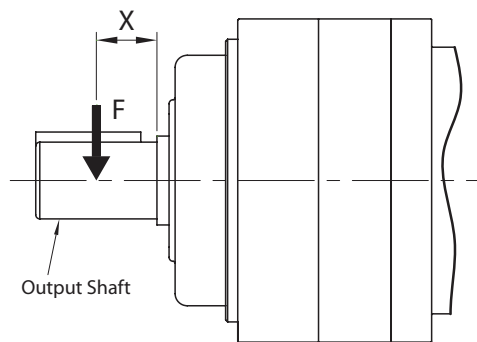
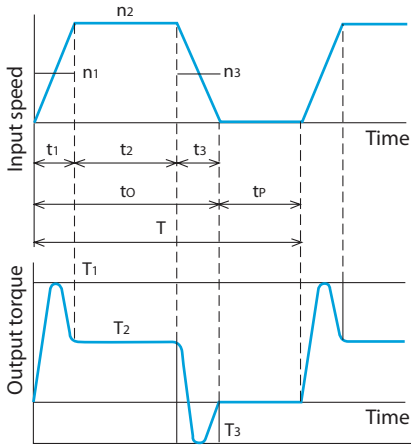


Fig.3 Radial Load Location

# Selection Procedure

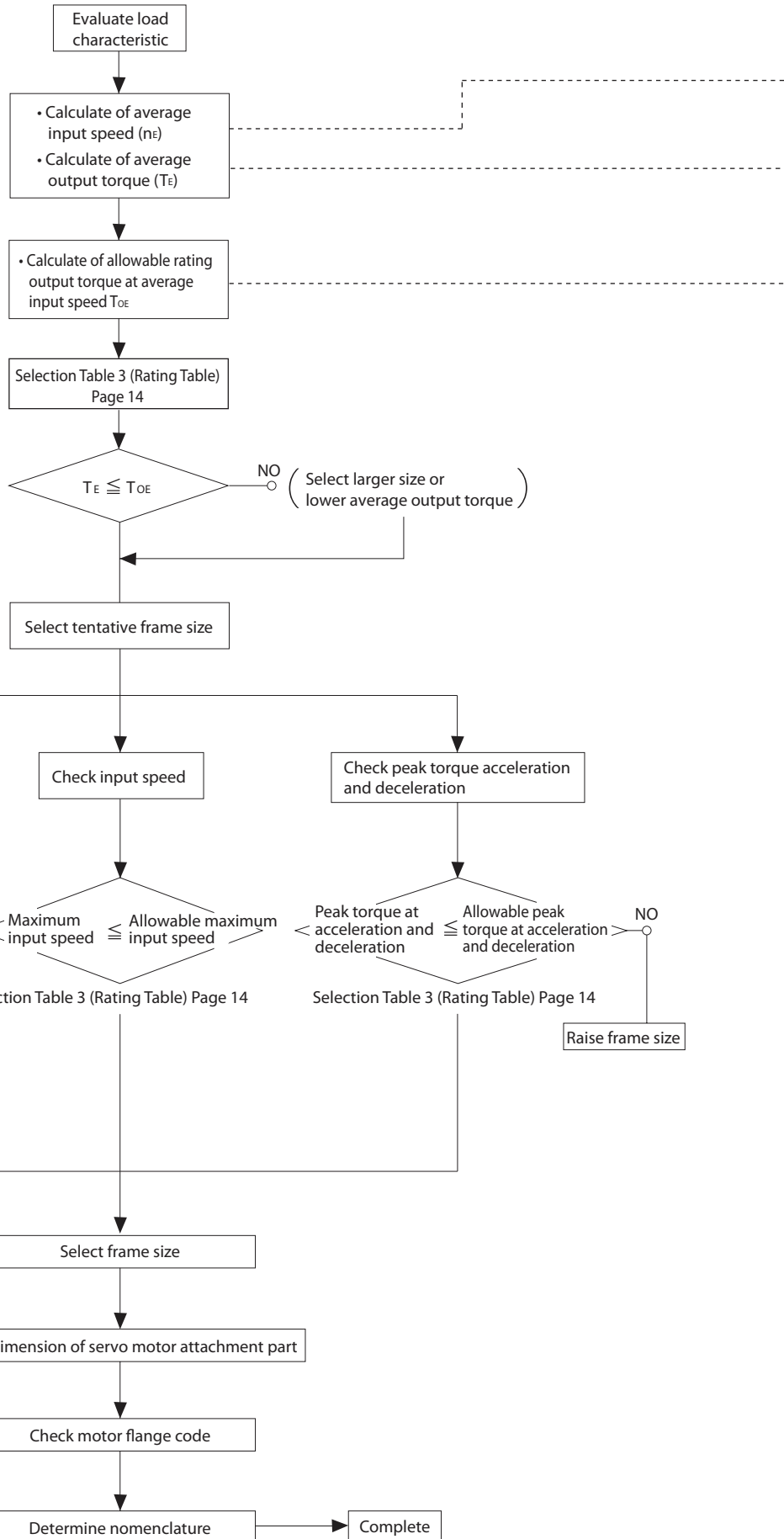
## Flow Chart and Formula of Selection

Fig. 4 Load Pattern



$n_1$ : Average input speed at acceleration  
 when as in Fig 4:  $n_1 = \frac{n_2}{2}$  (r/min)  
 $n_2$ : Input speed at normal operation  
 $n_3$ : Average input speed at deceleration  
 when as in Fig 4:  $n_1 = n_3 = \frac{n_2}{2}$  (r/min)

$t_1$ : Acceleration time [s]  
 $t_2$ : Steady operation time [s]  
 $t_3$ : Deceleration time [s]  
 $t_o$ : Operation time [s]  
 $t_p$ : Stop time [s]  
 $T$ : Operation cycle [s]  
 $T_1$ : Starting peak torque [Nm]  
 $T_2$ : Steady operation torque [Nm]  
 $T_3$ : Stopping peak torque [Nm]



# Selection Procedure

Calculation in Load Condition of Fig. 4

- Average input speed  $n_E = \frac{t_1 n_1 + t_2 n_2 + t_3 n_3 + t_n n_n}{t_o}$  Formula 1  $n=4,5,6$

- Average output torque  $T_E = \left( \frac{t_1 \cdot n_1 \cdot T_1^{10/3} + t_2 \cdot n_2 \cdot T_2^{10/3} + t_3 \cdot n_3 \cdot T_3^{10/3} + t_n \cdot n_n \cdot T_n^{10/3}}{t_o \cdot n_E} \right)^{0.3} \times F_{s2}$  Formula 2  $n=4,5,6 \dots$   
(Table 3)

- Allowable rating output torque at average input speed

- \* The rated torque for the assumed frame number and reduction ratio, at an input speed near the average input speed in Selection Table 3 (Rating Table) on page 14 is the allowable torque.
- \* If the average input speed does not match the Selection Table input speed, and the rated torque differs according whether the average input speed is above or below the Selection Table input speed, use the value of the rated torque which corresponds to the higher speed.
- \* The rated torque for the input speed of 2000 r/min or less is the same as the rated torque of 2000 r/min.

Table 3 Fs2 Load factor

Loading condition	Fs2
Uniform load	1
Moderate shock	1-1.2
Severe shock	1.4-1.6

## Example of Selection

Evaluate ANFX-ANFX-PE30W-7VLD-15 for following specification.

Specification: $T_A$ : Acceleration peak torque	100N•m	$t_A$ : Acceleration time	0.2s
$T_R$ : Normal running torque	30N•m	$t_R$ : Normal running time	5.0s
$T_B$ : Peak torque at breaking	80N•m	$t_B$ : Deceleration time	0.2s
$n_A$ : Average input speed during acceleration	1500r/min	$t_P$ : Stop time	3.0s
$n_R$ : Input speed with normal running	3000 r/min	$t_o$ : Standstill time	5.4s
$n_B$ : Average input speed during deceleration	1500r/min	$T$ : Single cycle time	8.4s

Application is assumed to have almost no load.

Calculation: Average input speed  $n_E = \frac{0.2 \times 1500 + 5.0 \times 3000 + 0.2 \times 1500}{5.4} = 2889$  (r/min)

Average output torque  $T_E = \left( \frac{0.2 \times 1500 \times 100^{10/3} + 5.0 \times 3000 \times 30^{10/3} + 0.2 \times 1500 \times 80^{10/3}}{5.4 \times 2889} \right)^{0.3} \times 1 = 39.6\text{N}\cdot\text{m}$

- Allowable rating output torque at average input speed

$T_{oE} = 91.0$  (value at 3000r/min)  $\geq 39.6 \rightarrow$  Select ANFX-PE30W-7VLD-15 temporarily

- Check Average output torque

$39.6 < 91.0 \dots \text{OK}$

- Evaluate maximum input speed

$3000 \text{ r/min} < 6000 \text{ r/min}$

- Evaluate peak torque at acceleration and deceleration

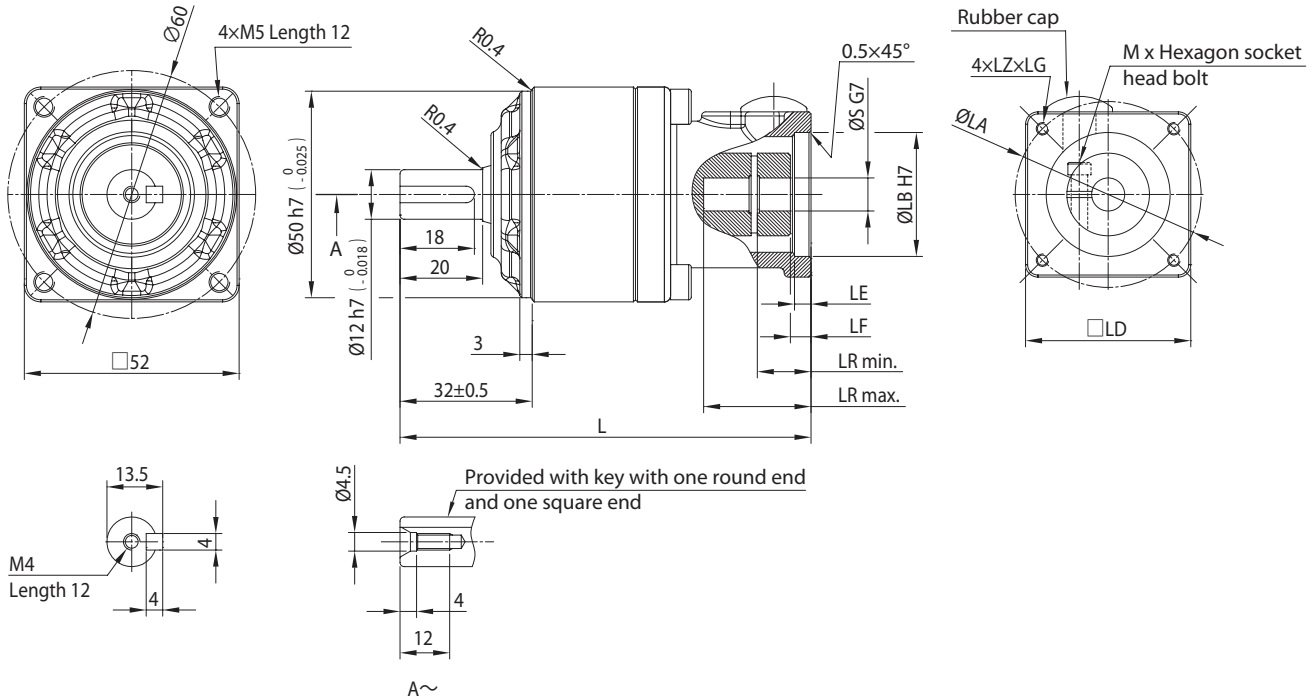
$100\text{N}\cdot\text{m} < 270\text{N}\cdot\text{m}$

Selection Table 3  
(Rating Table) Page 14

ANFX-PE30W-7VLD-15 is selected by the process above.

# Dimension Drawings

Frame Size PE10  
Reduction Ratio 3, 5, 9



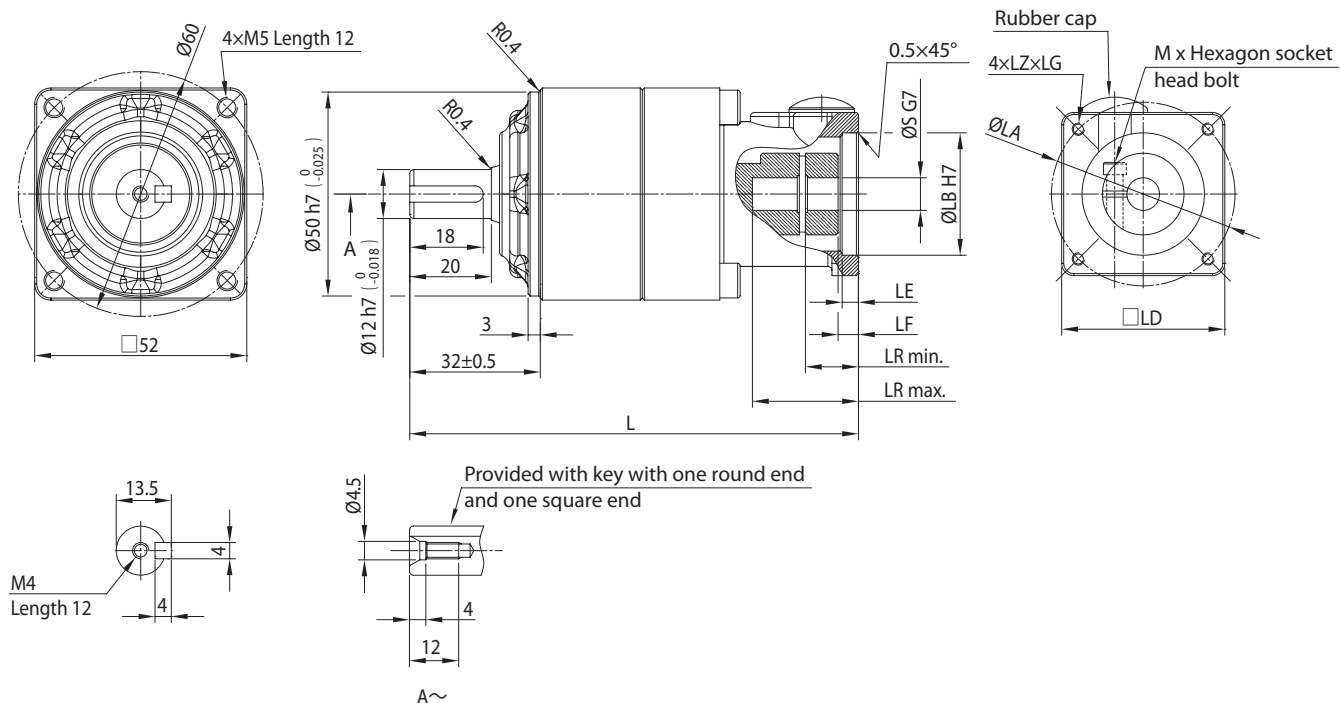
Motor Flange Code	Dimension													Motor Flange Code	
	L	LA	LB	LD	LE	LF	LG	Thread hole shape	LZ	LR		S	M		Mass [kg]
										max	min				
KA	99.5	45	30	40	4	5	6.5	Through hole	M3	26	13	8	M3	0.55	KA
KC	99.5	46	30	40	4	5	6.5	Through hole	M4	26	13	8	M3	0.55	KC
KD	98.5	46	30	60	4	5	8	Blind hole	M4	26	13	8	M3	0.72	KD
2H <small>Note:3</small>	98.5	70	50	60	5	5	10	Blind hole	M5	26	13	9	M3	0.72	2H
2D <small>Note:3</small>	102.5	46	30	40	6	8	8	Blind hole	M4	26	16	8	M3	0.72	2D
2L	104.5	70	50	60	4	7	8.5	Through hole	M4	31	17	11	M5	0.72	2L
2P	104.5	70	50	60	4	7	8.5	Through hole	M4	31	17	14	M4	0.71	2P
2R	104.5	70	50	60	4	7	8.5	Through hole	M5	31	17	14	M4	0.72	2R

- Note: 1. Dimension of shaft end key: Dimension tolerance conforms to JIS B 1301-1996 "Parallel Key."  
 2. Dimensions and mass shown in the above figures are subject to change without prior notification.  
 3. Motor flanges for Fanuc motor will be launched in 2020.  
 Please contact us.

# Dimension Drawings

Frame Size PE10

Reduction Ratio: 15, 20, 25, 35

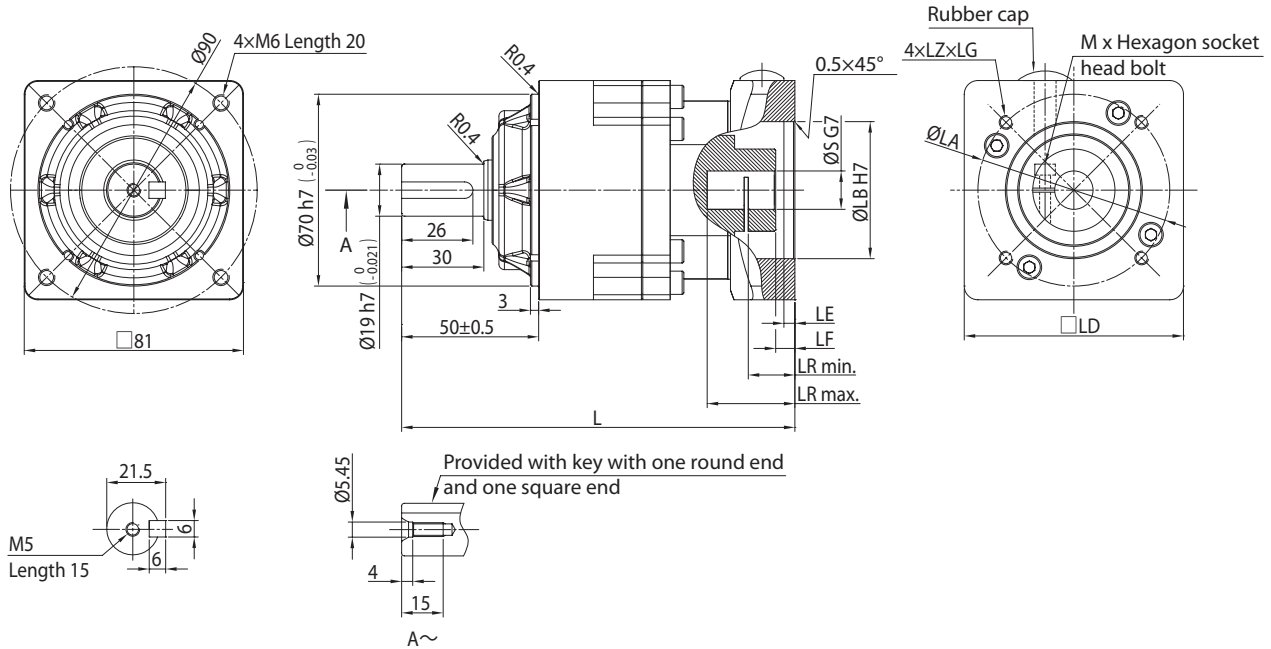


Motor Flange Code	Dimension													Motor Flange Code	
	L	LA	LB	LD	LE	LF	LG	Thread hole shape	LZ	LR		S	M		Mass [kg]
										max	min				
KA	110	45	30	40	4	5	6.5	Through hole	M3	26	13	8	M3	0.70	KA
KC	110	46	30	40	4	5	6.5	Through hole	M4	26	13	8	M3	0.70	KC
2D <small>Note:3</small>	113	46	30	40	6	8	8	Blind hole	M4	26	16	8	M3	0.72	2D

- Note: 1. Dimension of shaft end key: Dimension tolerance conforms to JIS B 1301-1996 "Parallel Key."  
 2. Dimensions and mass shown in the above figures are subject to change without prior notification.  
 3. Motor flanges for Fanuc motor will be launched in 2020.  
 Please contact us.

# Dimension Drawings

Frame Size PE15  
Reduction Ratio 3, 5, 9



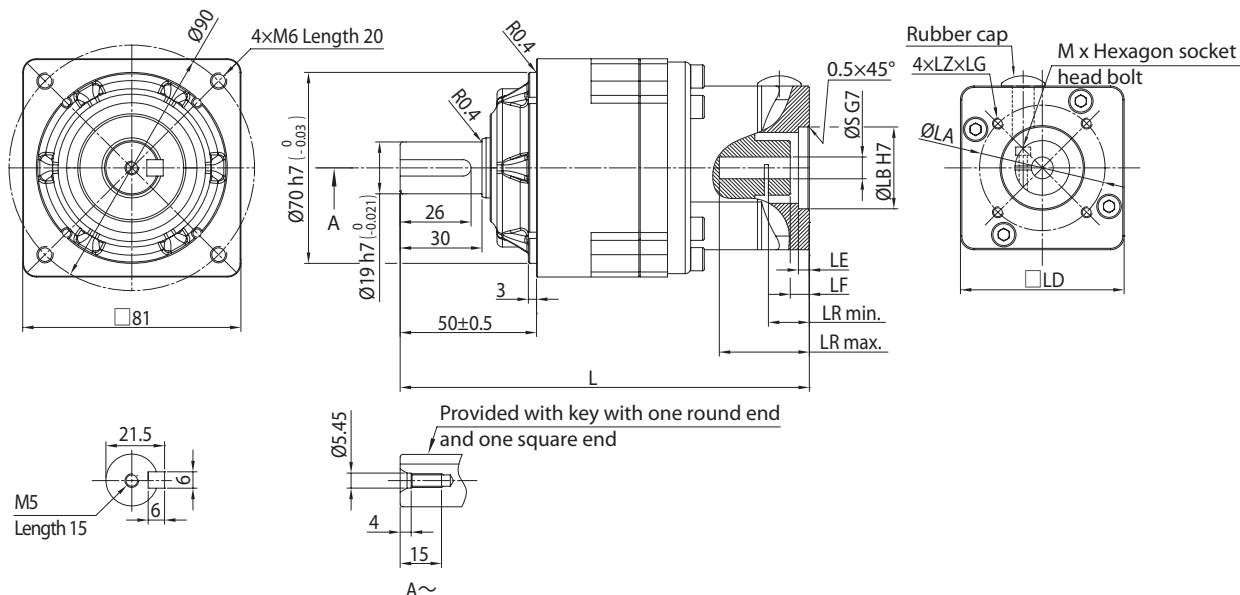
Motor Flange Code	Dimension													Motor Flange Code	
	L	LA	LB	LD	LE	LF	LG Thread hole shape	LZ	LR		S	M	Mass [kg]		
									max	min					
KD	139.5	46	30	60	4	7	8	Blind hole	M4	26	15	8	M3	1.7	KD
2H <sup>Note:4</sup>	139.5	70	50	60	5	7	10	Blind hole	M5	26	15	9	M3	1.7	2H
2L	139.5	70	50	60	4	7	10	Blind hole	M4	31	17	11	M5	1.7	2L
2P	139.5	70	50	60	4	7	10	Blind hole	M4	31	17	14	M5	1.7	2P
2R	139.5	70	50	60	4	7	10	Blind hole	M5	31	17	14	M5	1.7	2R
KH	143.5	70	50	80	7	7	10	Blind hole	M5	31	17	14	M5	2.1	KH
7S	143.5	90	70	80	7.5	7.5	10	Blind hole	M5	41	20.5	19	M6	2.1	7S
1G	143.5	90	70	80	7.5	7.5	10	Blind hole	M6	41	20.5	19	M6	2.1	1G
2J <sup>Note:4</sup>	151	100	80	90	15	15	12	Blind hole	M6	33	28	10	M6	2.5	2J
0V <sup>Note:3</sup> <sup>Note:4</sup>	151	100	80	90	15	15	12	Blind hole	M6	31	27	14	M5	2.5	0V
7B	160.5	115	95	100	10	24.5	16	Blind hole	M8	56	37.5	19	M6	3.9	7B

- Note: 1. Dimension of shaft end key: Dimension tolerance conforms to JIS B 1301-1996 "Parallel Key."  
 2. Dimensions and mass shown in the above figures are subject to change without prior notification.  
 3. Tolerance of coupling for motor flange code "0V" is over tolerance (+0.012-+0.023).  
 4. Motor flanges for Fanuc motor will be launched in 2020.  
 Please contact us.

# Dimension Drawings

Frame Size PE15

Reduction Ratio: 15, 20, 25, 35

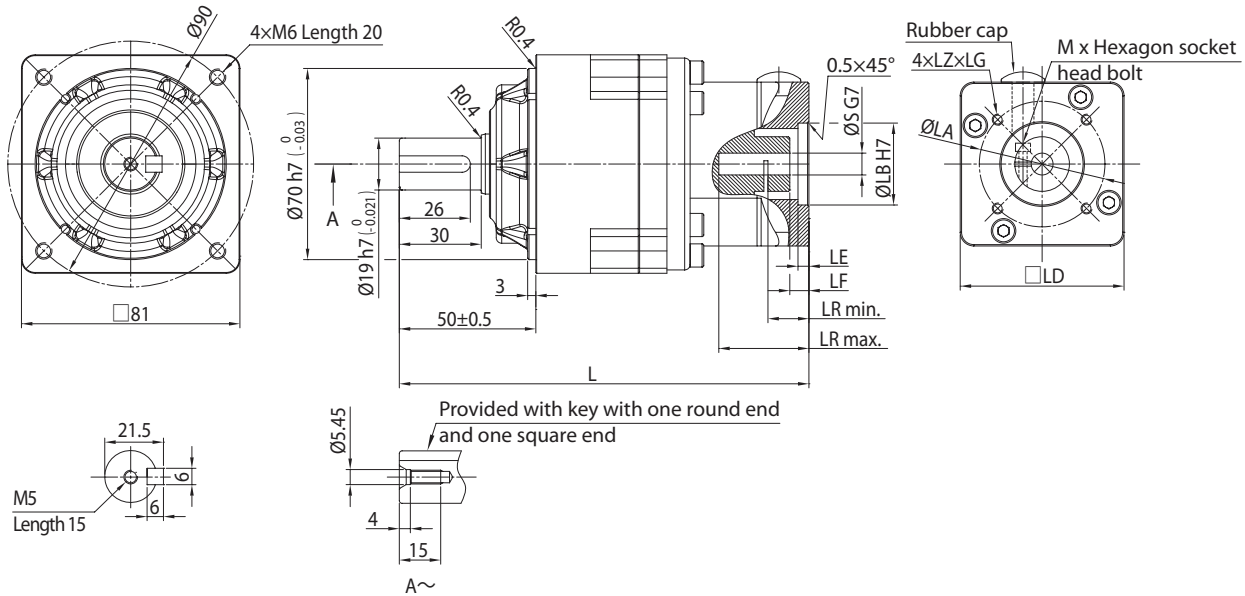


Motor Flange Code	Dimension													Motor Flange Code	
	L	LA	LB	LD	LE	LF	LG Thread hole shape	LZ	LR		S	M	Mass [kg]		
									max	min					
KA	150	45	30	40	4	5	6	Blind hole	M3	26	13	8	M3	2.0	KA
KC	150	46	30	40	4	5	8	Blind hole	M4	26	13	8	M3	2.0	KC
KD	150	46	30	60	4	7	8	Blind hole	M4	26	15	8	M3	2.1	KD
2H <small>Note:3</small>	150	70	50	60	5	7	10	Blind hole	M5	26	15	9	M3	2.1	2H
2L	150	70	50	60	4	7	10	Blind hole	M4	31	17	11	M5	2.1	2L
2P	150	70	50	60	4	7	10	Blind hole	M4	31	17	14	M5	2.1	2P
2R	150	70	50	60	4	7	10	Blind hole	M5	31	17	14	M5	2.1	2R
2D <small>Note:3</small>	153	46	30	40	6	8	8	Blind hole	M4	26	16	8	M3	2.0	2D

- Note: 1. Dimension of shaft end key: Dimension tolerance conforms to JIS B 1301-1996 "Parallel Key."  
 2. Dimensions and mass shown in the above figures are subject to change without prior notification.  
 3. Motor flanges for Fanuc motor will be launched in 2020.  
 Please contact us.

# Dimension Drawings

Frame Size PE15  
Reduction Ratio 45, 81



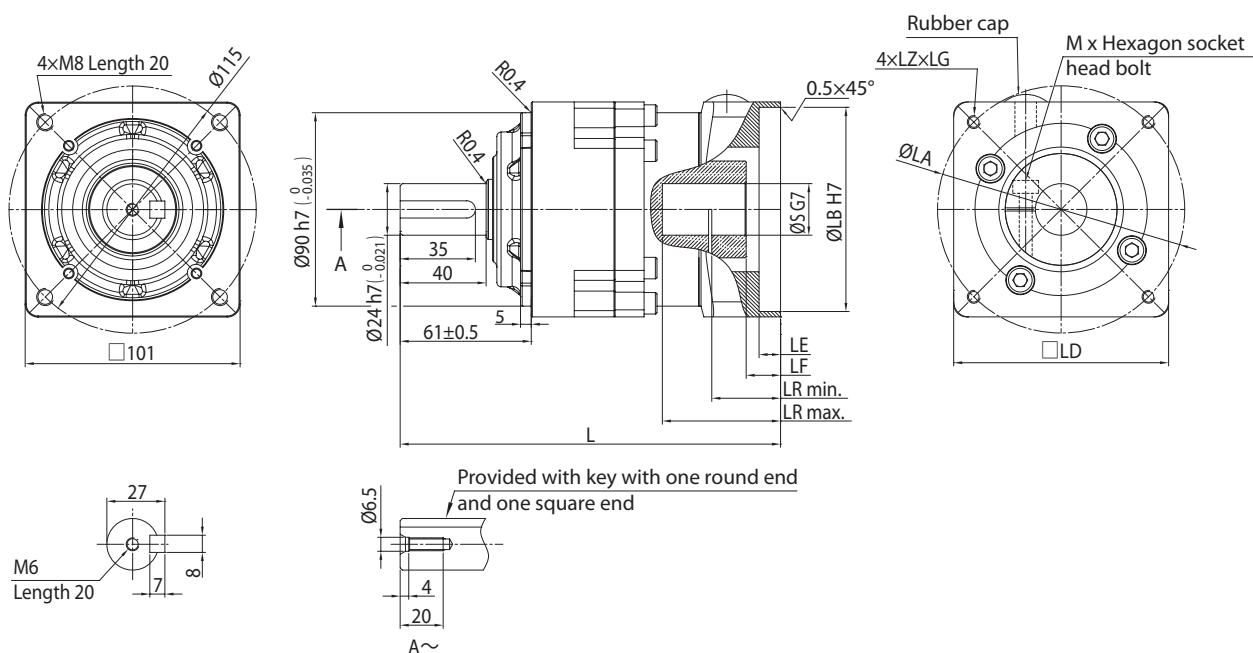
Motor Flange Code	Dimension													Motor Flange Code	
	L	LA	LB	LD	LE	LF	LG	Thread hole shape	LZ	LR		S	M		Mass [kg]
										max	min				
KA	142	45	30	40	4	5	6	Blind hole	M3	26	13	8	M3	1.7	KA
KC	142	46	30	40	4	5	8	Blind hole	M4	26	13	8	M3	1.7	KC
2D <sup>Note:3</sup>	145	46	30	40	6	8	8	Blind hole	M4	26	16	8	M3	1.7	2D

- Note: 1. Dimension of shaft end key: Dimension tolerance conforms to JIS B 1301-1996 "Parallel Key."  
 2. Dimensions and mass shown in the above figures are subject to change without prior notification.  
 3. Motor flanges for Fanuc motor will be launched in 2020.  
 Please contact us.



# Dimension Drawings

Frame Size PE20  
Reduction Ratio 3, 5

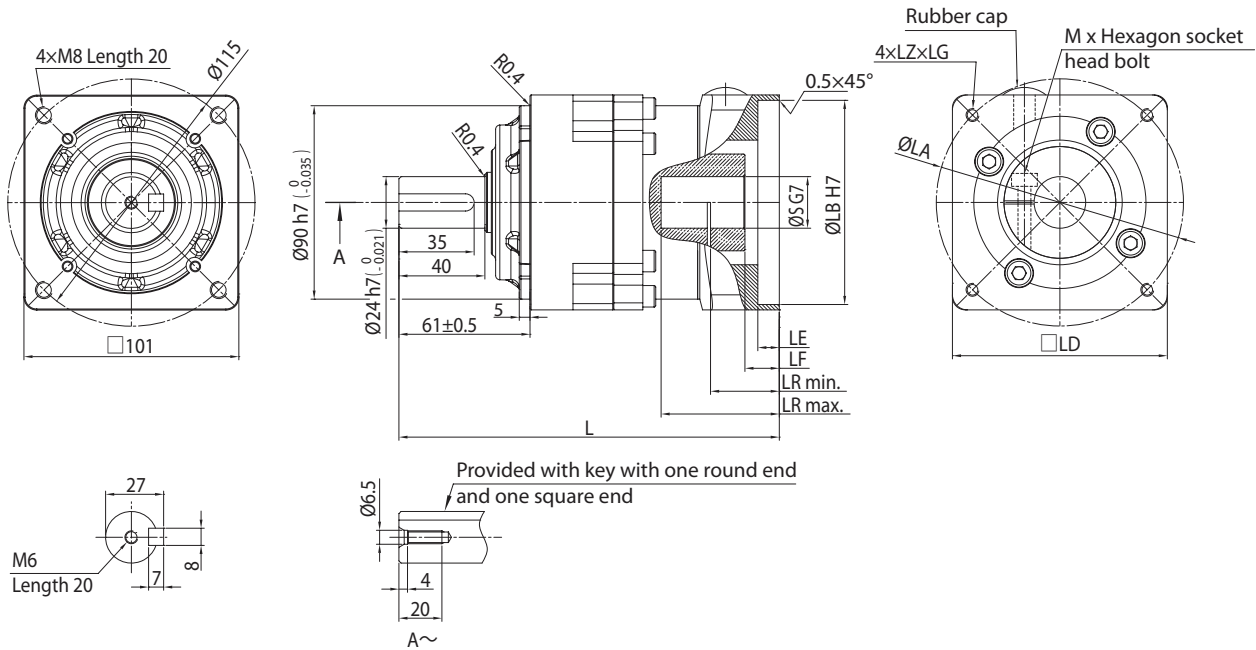


Motor Flange Code	Dimension													Motor Flange Code	
	L	LA	LB	LD	LE	LF	LG	Thread hole shape	LZ	LR		S	M		Mass [kg]
										max	min				
7S	177	90	70	90	10	16	12	Blind hole	M5	56	32	19	M6	3.9	7S
KK	177	90	70	90	10	16	12	Blind hole	M6	56	32	19	M6	3.9	KK
7V	177	100	80	90	10	16	12	Blind hole	M6	56	32	19	M6	3.9	7V
7B	177	115	95	100	10	16	16	Blind hole	M8	56	32	19	M6	3.9	7B
1L	177	115	95	100	10	16	12	Blind hole	M6	56	32	24	M6	3.9	1L
7X <small>Note:3</small>	177	145	110	130	15.5	15.5	16	Blind hole	M8	56	32	19	M6	4.5	7X
8P <small>Note:3</small>	177	145	110	130	15.5	15.5	16	Blind hole	M8	56	32	24	M6	4.5	8P

- Note: 1. Dimension of shaft end key: Dimension tolerance conforms to JIS B 1301-1996 "Parallel Key."  
 2. Dimensions and mass shown in the above figures are subject to change without prior notification.  
 3. Motor flanges for Fanuc motor will be launched in 2020.  
 Please contact us.

# Dimension Drawings

Frame Size PE20  
Reduction Ratio 9

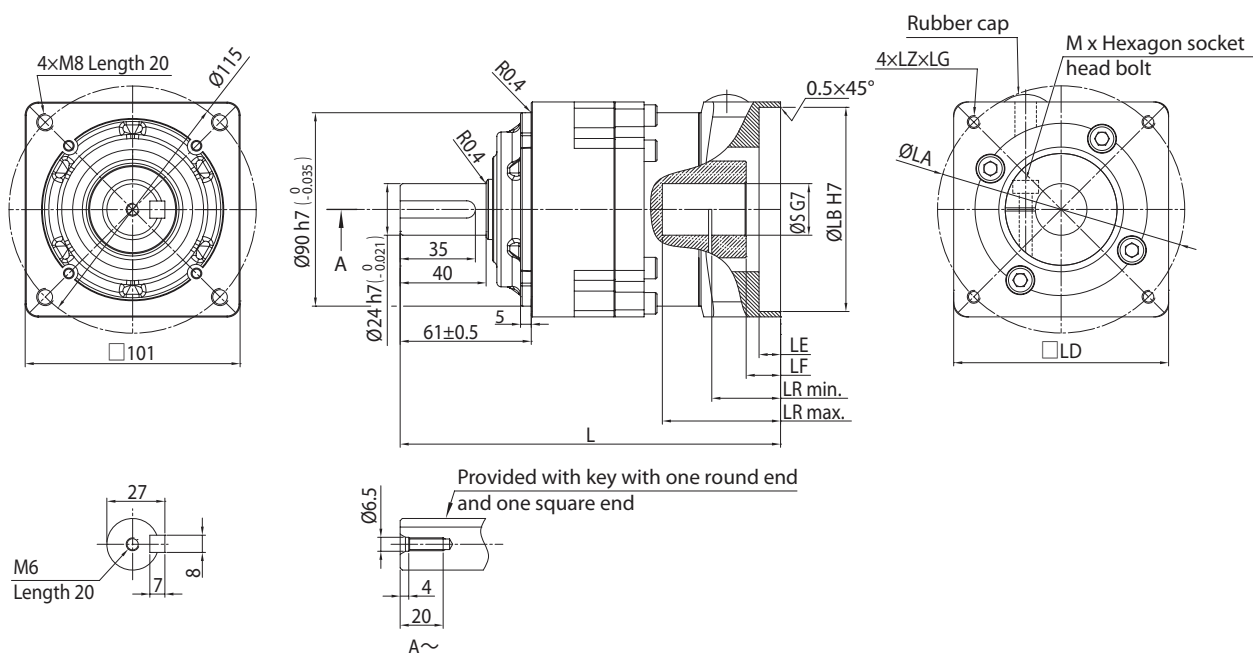


Motor Flange Code	Dimension													Motor Flange Code	
	L	LA	LB	LD	LE	LF	LG	Thread hole shape	LZ	LR		S	M		Mass [kg]
										max	min				
KH	158.5	70	50	80	7	7	10	Blind hole	M5	31	17	14	M5	3.4	KH
7S	158.5	90	70	80	7.5	7.5	10	Blind hole	M5	41	20.5	19	M6	3.4	7S
1G	158.5	90	70	80	7.5	7.5	10	Blind hole	M6	41	20.5	19	M6	3.4	1G
2J <small>Note:4</small>	166	100	80	90	15	15	12	Blind hole	M6	33	28	10	M6	3.4	2J
0V <small>Note:3</small> <small>Note:4</small>	166	100	80	90	15	15	12	Blind hole	M6	31	27	14	M5	3.4	0V
7B	175.5	115	95	100	10	24.5	16	Blind hole	M8	56	37.5	19	M6	3.4	7B

- Note: 1. Dimension of shaft end key: Dimension tolerance conforms to JIS B 1301-1996 "Parallel Key."  
 2. Dimensions and mass shown in the above figures are subject to change without prior notification.  
 3. Tolerance of coupling for motor flange code "0V" is over tolerance (+0.012-+0.023).  
 4. Motor flanges for Fanuc motor will be launched in 2020.  
 Please contact us.

# Dimension Drawings

Frame Size PE20  
Reduction Ratio 15, 20, 25

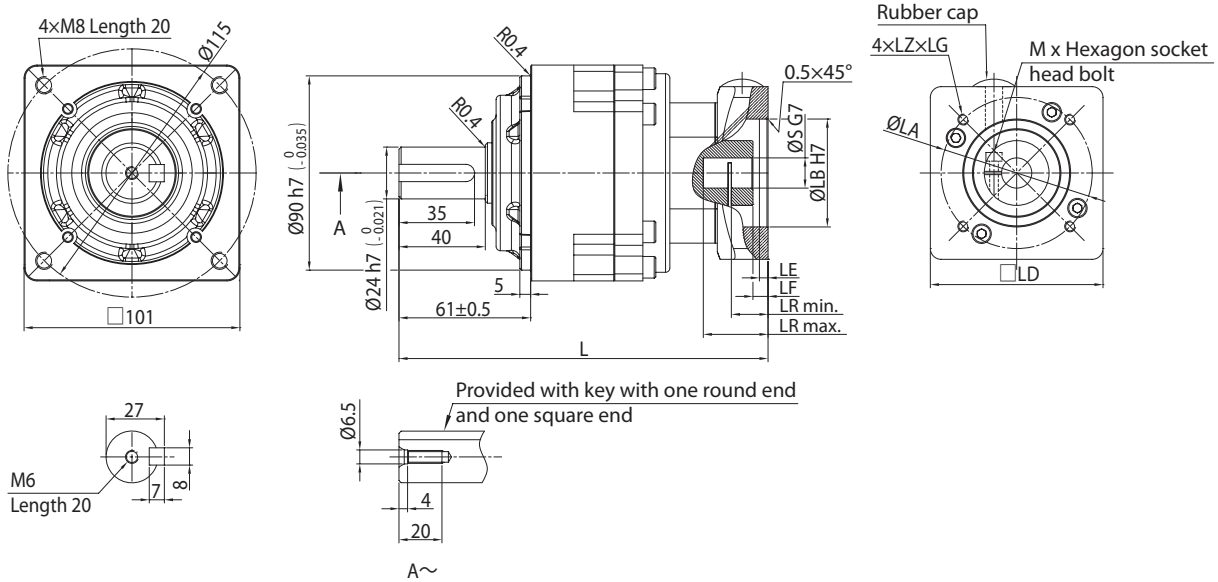


Motor Flange Code	Dimension													Motor Flange Code	
	L	LA	LB	LD	LE	LF	LG	Thread hole shape	LZ	LR		S	M		Mass [kg]
										max	min				
KH	171	70	50	80	7	7	10	Blind hole	M5	31	17	14	M5	3.8	KH
7S	171	90	70	80	7.5	7.5	10	Blind hole	M5	41	20.5	19	M6	3.8	7S
1G	171	90	70	80	7.5	7.5	10	Blind hole	M6	41	20.5	19	M6	3.8	1G
2J <small>Note:4</small>	178.5	100	80	90	15	15	12	Blind hole	M6	33	28	10	M6	3.8	2J
0V <small>Note:3</small> <small>Note:4</small>	178.5	100	80	90	15	15	12	Blind hole	M6	31	27	14	M5	3.8	0V
7B	188	115	95	100	10	24.5	16	Blind hole	M8	56	37.5	19	M6	3.8	7B

- Note: 1. Dimension of shaft end key: Dimension tolerance conforms to JIS B 1301-1996 "Parallel Key."  
 2. Dimensions and mass shown in the above figures are subject to change without prior notification.  
 3. Tolerance of coupling for motor flange code "0V" is over tolerance (+0.012-+0.023).  
 4. Motor flanges for Fanuc motor will be launched in 2020.  
 Please contact us.

# Dimension Drawings

Frame Size PE20  
Reduction Ratio 35, 45

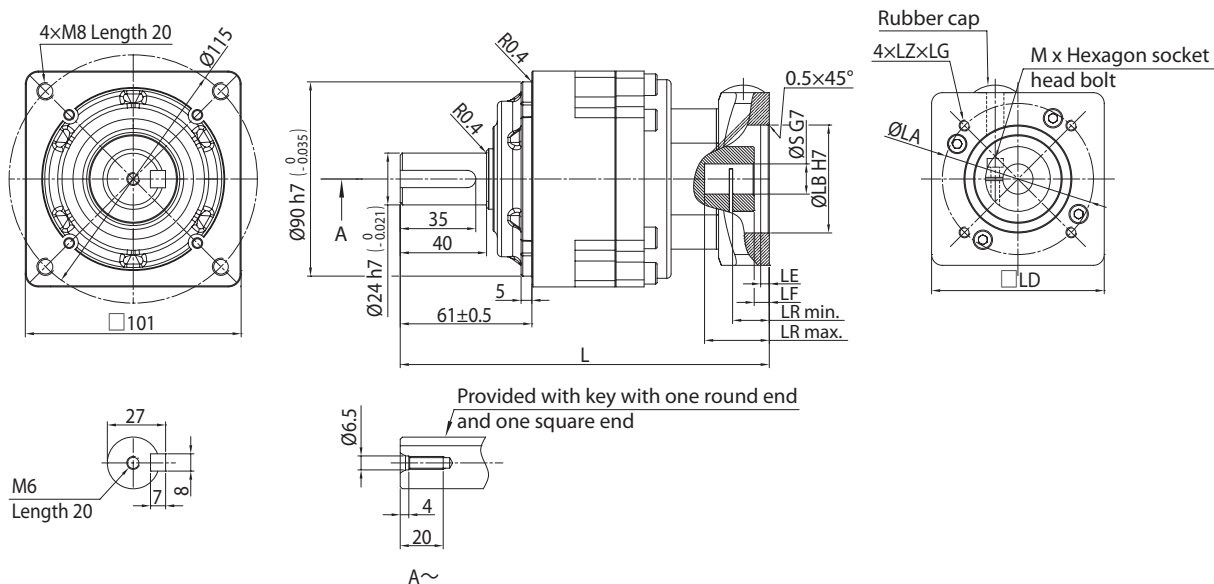


Motor Flange Code	Dimension													Motor Flange Code	
	L	LA	LB	LD	LE	LF	LG	Thread hole shape	LZ	LR		S	M		Mass [kg]
										max	min				
KD	165	46	30	60	4	7	8	Blind hole	M4	26	15	8	M3	3.2	KD
2H <small>Note:3</small>	165	70	50	60	5	7	10	Blind hole	M5	26	15	9	M3	3.2	2H
2L	165	70	50	60	4	7	10	Blind hole	M4	31	17	11	M5	3.2	2L
2P	165	70	50	60	4	7	10	Blind hole	M4	31	17	14	M5	3.2	2P
2R	165	70	50	60	4	7	10	Blind hole	M5	31	17	14	M5	3.2	2R

- Note: 1. Dimension of shaft end key: Dimension tolerance conforms to JIS B 1301-1996 "Parallel Key."  
 2. Dimensions and mass shown in the above figures are subject to change without prior notification.  
 3. Motor flanges for Fanuc motor will be launched in 2020.  
 Please contact us.

# Dimension Drawings

Frame Size PE20  
Reduction Ratio 81

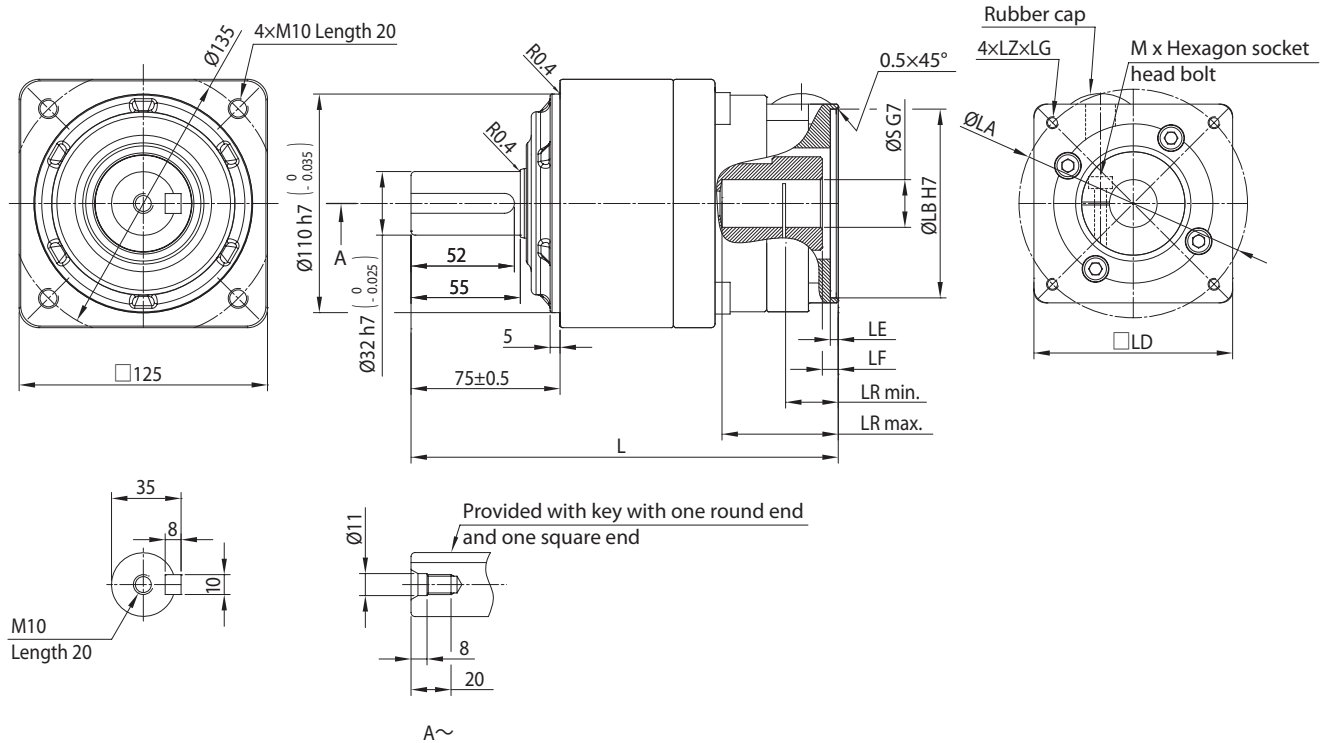


Motor Flange Code	Dimension													Motor Flange Code	
	L	LA	LB	LD	LE	LF	LG	Thread hole shape	LZ	LR		S	M		Mass [kg]
										max	min				
KA	158	45	30	40	4	5	6	Blind hole	M3	26	13	8	M3	3.0	KA
KC	158	46	30	40	4	5	8	Blind hole	M4	26	13	8	M3	3.0	KC
2D <small>Note:3</small>	161	46	30	40	6	8	8	Blind hole	M4	29	16	8	M3	3.1	2D

- Note: 1. Dimension of shaft end key: Dimension tolerance conforms to JIS B 1301-1996 "Parallel Key."  
 2. Dimensions and mass shown in the above figures are subject to change without prior notification.  
 3. Motor flanges for Fanuc motor will be launched in 2020.  
 Please contact us.

# Dimension Drawings

Frame Size PE30  
Reduction Ratio 3, 5

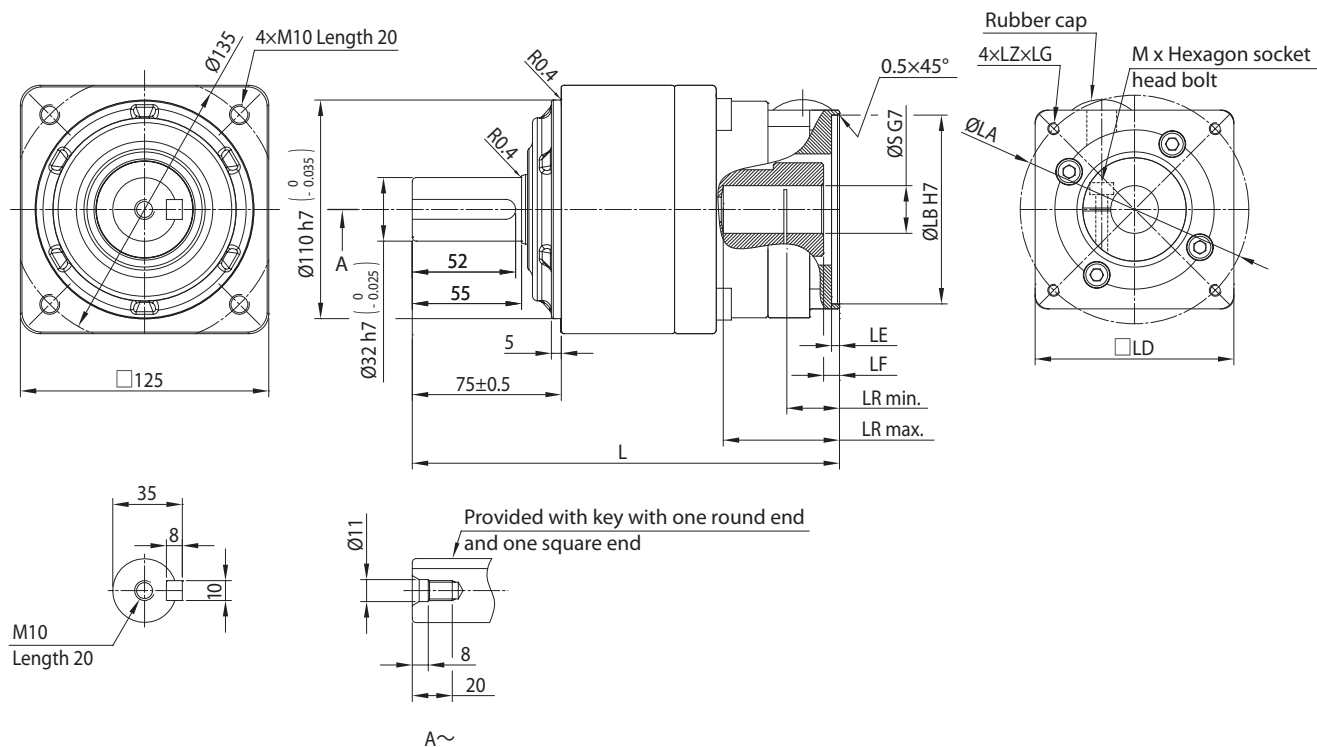


Motor Flange Code	Dimension														Motor Flange Code
	L	LA	LB	LD	LE	LF	LG	Thread hole shape	LZ	LR		S	M	Mass [kg]	
										max	min				
7B	215	115	95	100	4	8	15	Blind hole	M8	56	26.5	19	M6	11.5	7B
1L	215	115	95	100	4	8	15	Blind hole	M6	56	26.5	24	M6	11.5	1L
1S	215	145	110	120	7	8	17	Through hole	M8	56	26	22	M8	12.0	1S
KQ	215	145	110	130	7	8	18	Through hole	M8	56	26	22	M8	12.0	KQ
7Z	225	145	110	130	7	10	20	Through hole	M8	66	29.5	24	M8	13.0	7Z
1T	225	145	110	130	7	10	20	Through hole	M8	66	29.5	28	M8	12.0	1T
8P <small>Note:3</small>	227	145	110	130	15	20	18	Through hole	M8	56	38.5	24	M6	13.0	8P
0X <small>Note:3</small>	240	200	114.3	174	15	15	20	Through hole	M12	80	34	35	M8	15.0	0X

- Note: 1. Dimension of shaft end key: Dimension tolerance conforms to JIS B 1301-1996 "Parallel Key."  
 2. Dimensions and mass shown in the above figures are subject to change without prior notification.  
 3. Motor flanges for Fanuc motor will be launched in 2020.  
 Please contact us.

# Dimension Drawings

Frame Size PE30  
Reduction Ratio 9



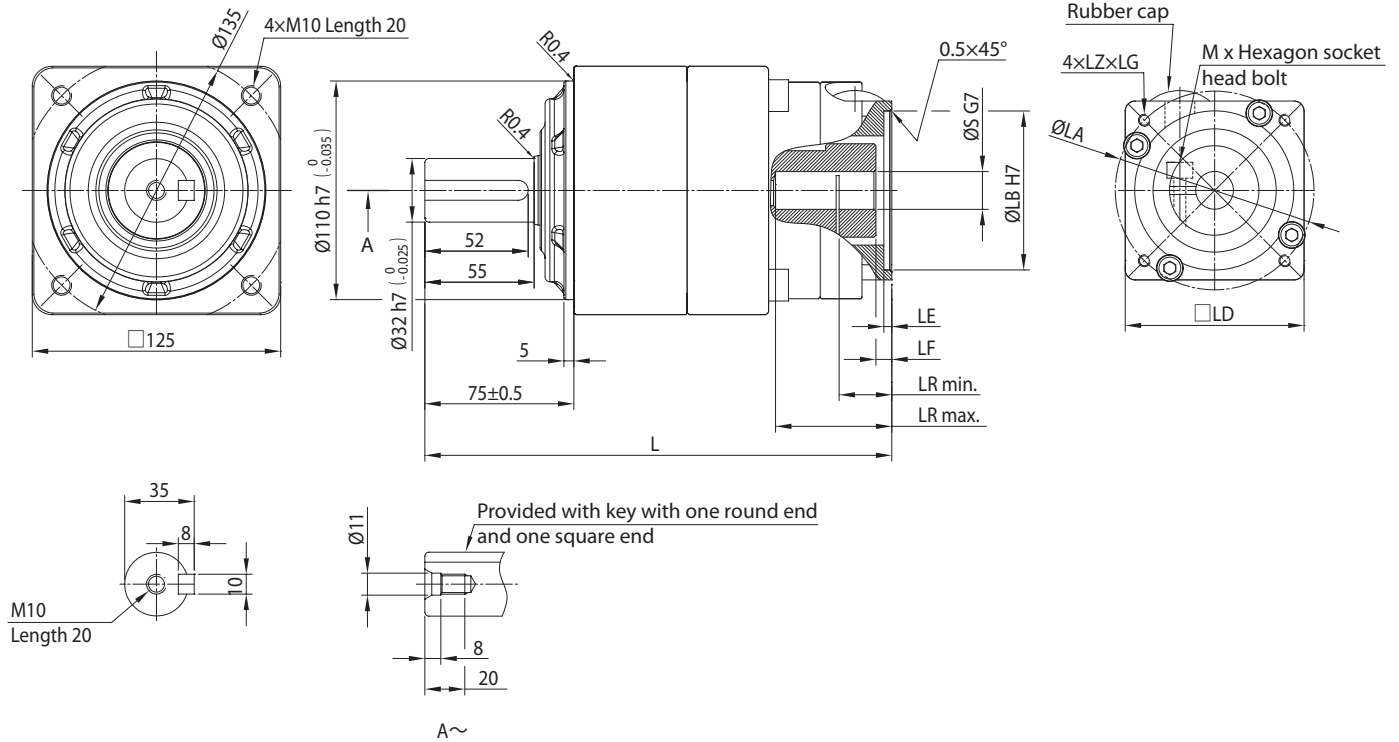
Motor Flange Code	Dimension													Motor Flange Code	
	L	LA	LB	LD	LE	LF	LG	Thread hole shape	LZ	LR		S	M		Mass [kg]
										max	min				
7S	215	90	70	90	4	8	12	Blind hole	M5	56	26.5	19	M6	11.0	7S
KK	215	90	70	90	7	8	12	Blind hole	M6	56	26.5	19	M6	11.0	KK
7V	215	100	80	90	4	8	12	Blind hole	M6	56	26.5	19	M6	11.0	7V
7B	215	115	95	100	4	8	15	Blind hole	M8	56	26.5	19	M6	11.0	7B
1L	215	115	95	100	4	8	15	Blind hole	M6	56	26.5	24	M6	11.0	1L
1S <small>Note:3</small>	215	145	110	120	7	8	17	Through hole	M8	56	26	22	M8	12.0	1S
KQ	215	145	110	130	7	8	18	Through hole	M8	56	26	22	M8	12.0	KQ
1T <small>Note:3</small>	225	145	110	130	7	10	20	Through hole	M8	66	29.5	28	M8	12.0	1T
7X <small>Note:3</small>	227	145	110	130	15	20	18	Through hole	M8	56	38.5	19	M6	12.0	7X
8P <small>Note:3</small>	227	145	110	130	15	20	18	Through hole	M8	56	38.5	24	M6	12.0	8P

- Note: 1. Dimension of shaft end key: Dimension tolerance conforms to JIS B 1301-1996 "Parallel Key."  
 2. Dimensions and mass shown in the above figures are subject to change without prior notification.  
 3. Motor flanges for Fanuc motor will be launched in 2020.  
 Please contact us.

# Dimension Drawings

Frame Size PE30

Reduction Ratio 15, 20, 25



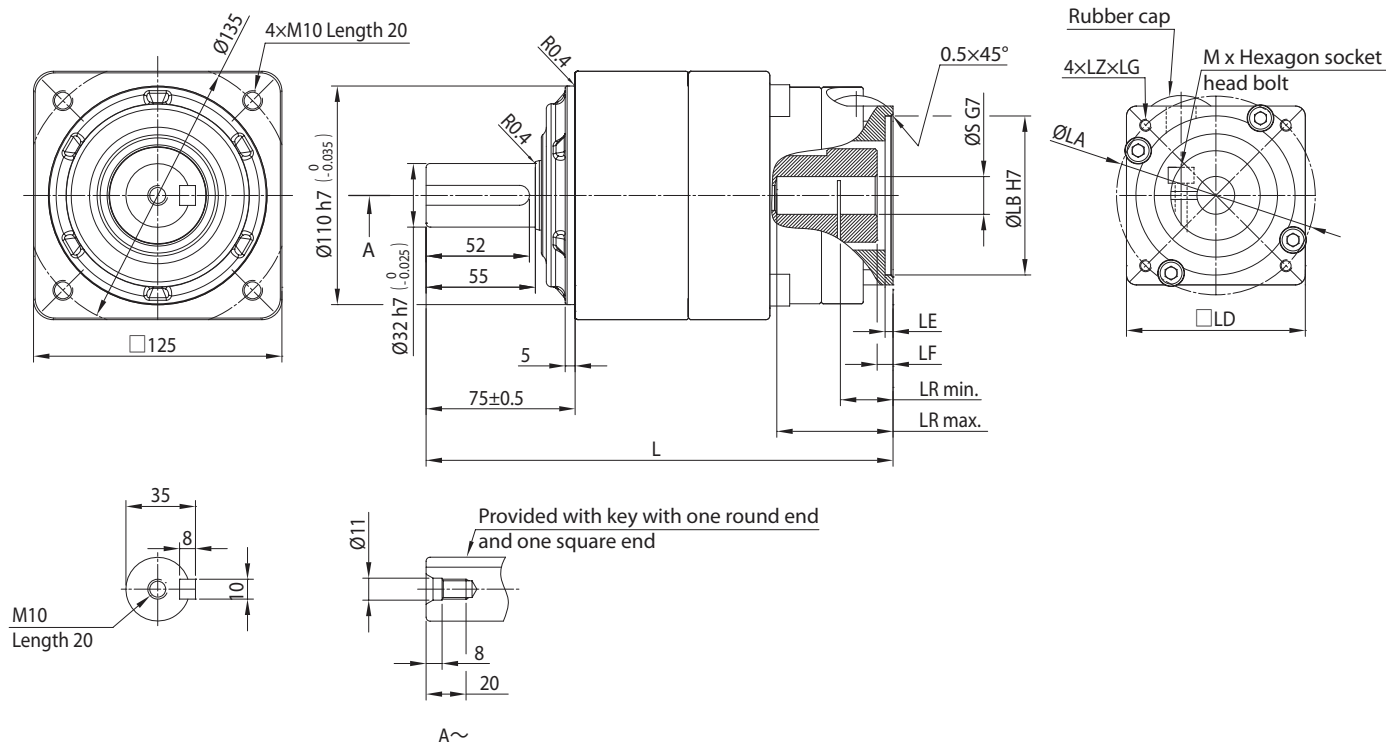
Motor Flange Code	Dimension													Motor Flange Code	
	L	LA	LB	LD	LE	LF	LG	Thread hole shape	LZ	LR		S	M		Mass [kg]
										max	min				
7S	235	90	70	90	4	8	12	Blind hole	M5	56	26.5	19	M6	12.0	7S
KK	235	90	70	90	7	8	12	Blind hole	M6	56	26.5	19	M6	12.0	KK
7V	235	100	80	90	4	8	12	Blind hole	M6	56	26.5	19	M6	12.0	7V
7B	235	115	95	100	4	8	15	Blind hole	M8	56	26.5	19	M6	12.0	7B
1L	235	115	95	100	4	8	15	Blind hole	M6	56	26.5	24	M6	12.0	1L
7X <small>Note:3</small>	247	145	110	130	15	20	18	Through hole	M8	56	38.5	19	M6	12.0	7X
8P <small>Note:3</small>	247	145	110	130	15	20	18	Through hole	M8	56	38.5	24	M6	12.0	8P

- Note: 1. Dimension of shaft end key: Dimension tolerance conforms to JIS B 1301-1996 "Parallel Key."  
 2. Dimensions and mass shown in the above figures are subject to change without prior notification.  
 3. Motor flanges for Fanuc motor will be launched in 2020.  
 Please contact us.



# Dimension Drawings

Frame Size PE30  
Reduction Ratio 35

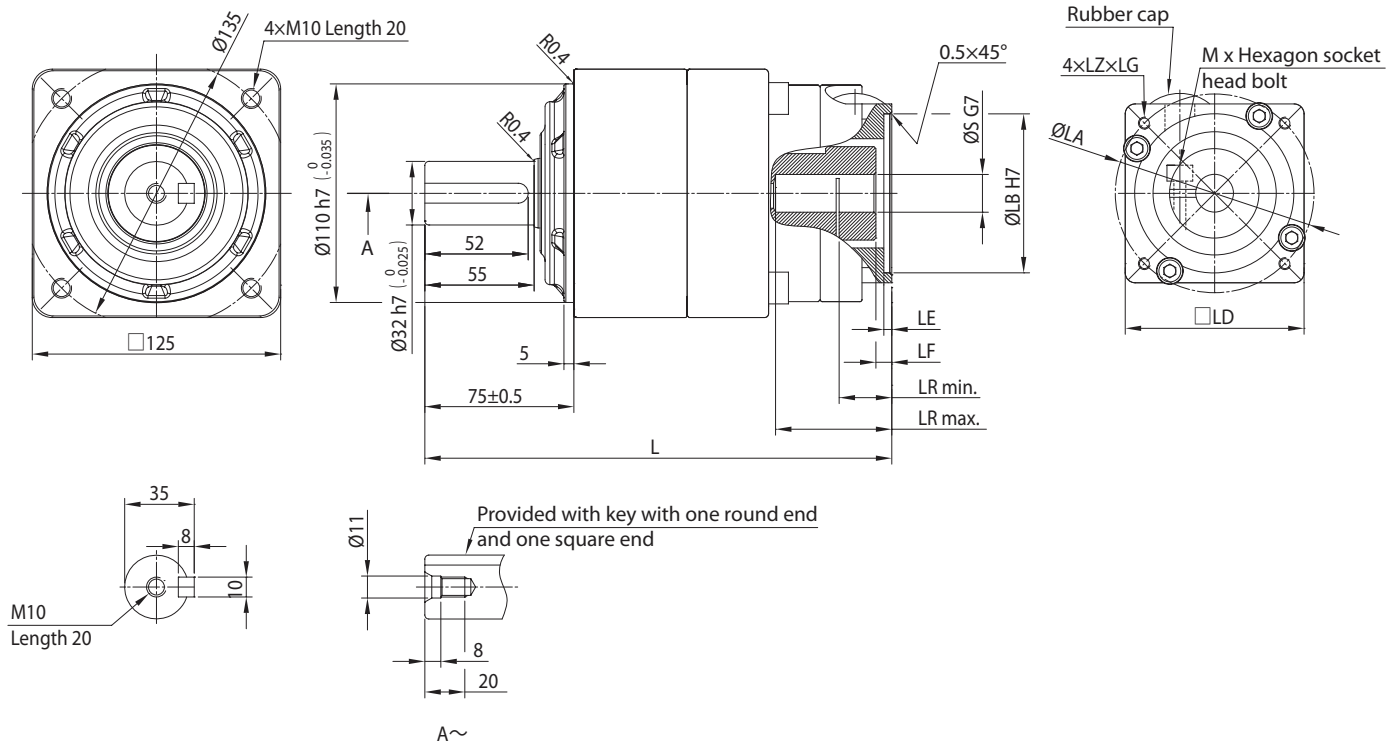


Motor Flange Code	Dimension													Motor Flange Code	
	L	LA	LB	LD	LE	LF	LG Thread hole shape	LZ	LR		S	M	Mass [kg]		
									max	min					
KH	210	70	50	80	7	7	10	Blind hole	M5	31	17	14	M5	7.2	KH
7S	210	90	70	80	7.5	7.5	10	Blind hole	M5	41	20.5	19	M6	7.2	7S
1G	210	90	70	80	7.5	7.5	10	Blind hole	M6	41	20.5	19	M6	7.2	1G
2J <small>Note:3</small>	217.5	100	80	90	15	15	12	Blind hole	M6	33	28	10	M6	7.2	2J
0V <small>Note:3 Note:4</small>	217.5	100	80	90	15	15	12	Blind hole	M6	31	27	14	M5	7.2	0V
7B	227	115	95	100	10	24.5	16	Blind hole	M8	56	37.5	19	M6	7.2	7B

- Note: 1. Dimension of shaft end key: Dimension tolerance conforms to JIS B 1301-1996 "Parallel Key."  
 2. Dimensions and mass shown in the above figures are subject to change without prior notification.  
 3. Tolerance of coupling for motor flange code "0V" is over tolerance (+0.012~+0.023).  
 4. Motor flanges for Fanuc motor will be launched in 2020.  
 Please contact us.

# Dimension Drawings

Frame Size PE30  
Reduction Ratio 45, 81



Motor Flange Code	Dimension													Motor Flange Code	
	L	LA	LB	LD	LE	LF	LG Thread hole shape	LZ	LR		S	M	Mass [kg]		
									max	min					
KD	210	46	30	60	4	7	8	Blind hole	M4	26	15	8	M3	7.2	KD
2H <sup>Note:4</sup>	210	70	50	60	5	7	10	Blind hole	M5	26	15	9	M3	7.2	2H
2L	210	70	50	60	4	7	10	Blind hole	M4	31	17	11	M5	7.2	2L
2P	210	70	50	60	4	7	10	Blind hole	M4	31	17	14	M5	7.2	2P
2R	210	70	50	60	4	7	10	Blind hole	M5	31	17	14	M5	7.2	2R
KH	235	70	50	80	4	8	10	Blind hole	M5	41	18	14	M5	7.2	KH
7S	235	90	70	80	4	8	10	Blind hole	M5	41	26.5	19	M6	12.0	7S
1G	235	90	70	80	4	8	12	Blind hole	M6	41	26.5	19	M6	12.0	1G
7B	235	115	95	100	4	8	15	Blind hole	M8	56	26.5	19	M6	12.0	7B
2J <sup>Note:4</sup>	242	100	80	100	10	15	12	Blind hole	M6	33	27	10	M6	13.0	2J
0V <sup>Note:3</sup> <sup>Note:4</sup>	242	100	80	100	10	15	12	Blind hole	M6	31	27	14	M5	13.0	0V

- Note: 1. Dimension of shaft end key: Dimension tolerance conforms to JIS B 1301-1996 "Parallel Key."  
 2. Dimensions and mass shown in the above figures are subject to change without prior notification.  
 3. Tolerance of coupling for motor flange code "0V" is over tolerance (+0.012-+0.023).  
 4. Motor flanges for Fanuc motor will be launched in 2020.  
 Please contact us.

# Moment of Inertia (at Motor Shaft)

Table 4 Moment of Inertia (at Motor Shaft)

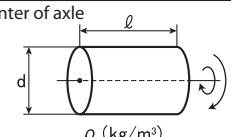
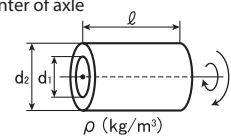
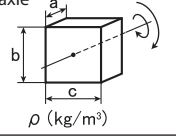
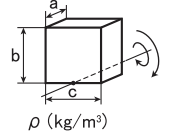
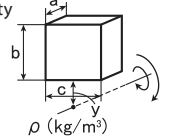
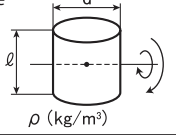
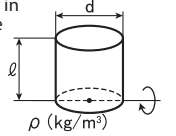
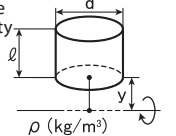
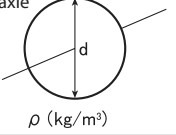
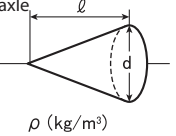
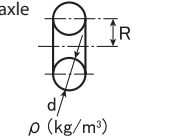
Unit:  $\times 10^{-4} \text{kg}\cdot\text{m}^2$

Frame Size	Input shaft hollow (mm)	Motor Flange Code	Reduction Ratio									
			3	5	9	15	20	25	35	45	81	
PE10	8	KA, KC, KD, 2D *	0.145	0.118	0.0350	0.0350	0.0340	0.0325	0.0300			
	9	2H *										
	11	2L										
	14	2P, 2R										
PE15	8	KA, KC, KD, 2D *			0.275	0.300	0.294	0.288	0.262	0.0285	0.0270	
	9	2H *			0.713							
	10	2J *	0.913									
	11	2L			0.275	0.300	0.294	0.288	0.262			
	14	2P, 2R, KH, 0V *			0.713							
	19	1G, 7B, 7S	0.913									
PE20	8	KA, KC, KD, 2D *							0.269	0.256	0.0300	
	9	2H *										
	10	2J *					0.600	0.650	0.640	0.630		
	11	2L										
	14	2P, 2R, KH, 0V *					0.650	0.700	0.690	0.680	0.269	0.256
	19	KK, 1G, 7B, 7S, 7V, 7X *			1.85							
	24	1L, 8P *	2.43									
PE30	8	KD										
	9	2H *										
	10	2J *							0.470	0.450		
	11	2L										
	14	2P, 2R, KH, 0V *							0.470	0.450		
	19	KK, 1G, 7B, 7S, 7V, 7X *			3.50	2.80	1.91	1.88	0.900	0.850		
	22	1S, KQ	5.50									
	24	1L, 7Z, 8P *			2.81	2.80						
	28	1T	5.78	3.75								
	35	0X *	8.70	6.25								

Note: Motor flanges for Fanuc motor indicated by \* will be launched in 2020. Please contact us.

# Formula to Calculate Moment of Inertia

## • Formula to Calculate Moment of Inertia

Location of rotation	Shape	Mass M [kg]	Moment of Inertia J [kgm <sup>2</sup> ]
 <p>Center of axle  <math>d</math>  <math>l</math>  <math>\rho</math> (kg/m<sup>3</sup>)</p>	Cylinder	$\frac{1}{4} \cdot \pi \cdot d^2 \cdot l \cdot \rho$	$\frac{1}{32} \cdot \pi \cdot d^4 \cdot l \cdot \rho$
 <p>Center of axle  <math>d_1</math>  <math>d_2</math>  <math>l</math>  <math>\rho</math> (kg/m<sup>3</sup>)</p>	Cylinder hollow	$\frac{1}{4} \cdot \pi \cdot (d_1^2 - d_2^2) \cdot l \cdot \rho$	$\frac{1}{32} \cdot \pi \cdot (d_1^4 - d_2^4) \cdot l \cdot \rho$
 <p>Center of axle  <math>a</math>  <math>b</math>  <math>c</math>  <math>\rho</math> (kg/m<sup>3</sup>)</p>	Rectangular solid	$a \cdot b \cdot c \cdot \rho$	$\frac{a \cdot b \cdot c}{12} \cdot (b^2 + c^2) \cdot \rho$
 <p>Off center  <math>a</math>  <math>b</math>  <math>c</math>  <math>\rho</math> (kg/m<sup>3</sup>)</p>	Rectangular solid	$a \cdot b \cdot c \cdot \rho$	$\frac{a \cdot b \cdot c}{12} \cdot (4b^2 + c^2) \cdot \rho$
 <p>Eccentricity  <math>a</math>  <math>b</math>  <math>c</math>  <math>\rho</math> (kg/m<sup>3</sup>)</p>	Rectangular solid	$a \cdot b \cdot c \cdot \rho$	$\frac{a \cdot b \cdot c}{12} \cdot (4b^2 + c^2 + 12b \cdot y + 12y^2) \cdot \rho$
 <p>Transverse center  <math>d</math>  <math>l</math>  <math>\rho</math> (kg/m<sup>3</sup>)</p>	Cylinder	$\frac{1}{4} \cdot \pi \cdot d^2 \cdot l \cdot \rho$	$\frac{\pi \cdot d^2 \cdot l}{192} \cdot (4l + 3d^2) \cdot \rho$
 <p>Off center in transverse direction  <math>d</math>  <math>l</math>  <math>\rho</math> (kg/m<sup>3</sup>)</p>	Cylinder	$\frac{1}{4} \cdot \pi \cdot d^2 \cdot l \cdot \rho$	$\frac{\pi \cdot d^2 \cdot l}{192} \cdot (16l^2 + 3d^2) \cdot \rho$
 <p>Transverse eccentricity  <math>d</math>  <math>l</math>  <math>y</math>  <math>\rho</math> (kg/m<sup>3</sup>)</p>	Cylinder	$\frac{1}{4} \cdot \pi \cdot d^2 \cdot l \cdot \rho$	$\frac{\pi \cdot d^2 \cdot l}{192} \cdot (16l^2 + 3d^2 + 48y \cdot l + 48y^2) \cdot \rho$
 <p>Center of axle  <math>d</math>  <math>\rho</math> (kg/m<sup>3</sup>)</p>	Sphere	$\frac{1}{6} \cdot \pi \cdot d^2 \cdot \rho$	$\frac{1}{60} \cdot \pi \cdot d^5 \cdot \rho$
 <p>Center of axle  <math>l</math>  <math>d</math>  <math>\rho</math> (kg/m<sup>3</sup>)</p>	Cone	$\frac{1}{12} \cdot \pi \cdot d^2 \cdot l \cdot \rho$	$\frac{1}{160} \cdot \pi \cdot d^4 \cdot l \cdot \rho$
 <p>Center of axle  <math>R</math>  <math>d</math>  <math>\rho</math> (kg/m<sup>3</sup>)</p>	Torus	$\frac{1}{2} \cdot \pi^2 \cdot R \cdot d^2 \cdot \rho$	$\frac{\pi^2 \cdot R \cdot d^2}{8} \cdot (4R^2 + \frac{3d^2}{4}) \cdot \rho$

Dimension: d, l, a, b, c, y, R (m)  
 Density :  $\rho$  (kg/m<sup>3</sup>)

# Formula for Calculation of Moment of Inertia, Load Torque, and Acceleration Torque

## • Formula for Calculation of Moment of Inertia, Load Torque, and Acceleration Torque

Specification	Diagram	Load moment of Inertia J [kg·m <sup>2</sup> ]	Load torque of reducer output shaft T [N·m]	Acceleration torque of reducer output shaft T <sub>a</sub> [N·m]	Relation Ship of Output Speed and Speed N [r/min]
Object in linear motion		$M\left(\frac{P}{2\pi}\right)^2 + J_b$ <p>M : Mass of load [kg] P : Pitch of ball screw [m]</p>	$\frac{P}{2\pi}(\mu \cdot M \cdot g + F)$ <p>μ : Friction coefficient of ball screw g : Gravity acceleration [9.8m/sec<sup>2</sup>] F : External force [N]</p>	$\frac{2\pi \cdot N \cdot J_L}{60t_a}$ <p>J<sub>L</sub> : Load inertia converted to output shaft of the reducer [kg·m<sup>2</sup>] N : Speed [r/min] t<sub>a</sub> : Acceleration time [sec]</p>	$\frac{V}{P}$ <p>V : Acceleration [m/min] P : Pitch of ball screw [m]</p>
Hoisting object with a pulley		$\frac{M_1 \cdot D^2}{8} + \frac{M_2 \cdot D^2}{4}$ <p>M<sub>1</sub> : Mass of cylinder [kg] M<sub>2</sub> : Mass of suspended object [kg] D : Diameter of drum [m]</p>	$F \cdot \frac{D}{2}$ <p>F : External load [N] = M<sub>2</sub>·g g : Gravity acceleration [9.8m/sec<sup>2</sup>]</p>	$\frac{2\pi \cdot N \cdot J_L}{60t_a}$ <p>J<sub>L</sub> : Load inertia converted to output shaft of the reducer [kg·m<sup>2</sup>] N : Speed [r/min] t<sub>a</sub> : Acceleration time [sec]</p>	$\frac{V}{\pi \cdot D}$ <p>V : Acceleration [m/min] D : Drum diameter [m]</p>
Transfer by rack or pinion		$\frac{M \cdot D^2}{4}$ <p>M : Mass of rack [kg] D : PCD of pinion [m]</p>	$F \cdot \frac{D}{2} + F_\ell$ <p>F : External force [N] g : Gravity acceleration [9.8m/sec<sup>2</sup>] F<sub>ℓ</sub> : Contact loss [N·m]</p>	$\frac{2\pi \cdot N \cdot J_L}{60t_a}$ <p>J<sub>L</sub> : Load inertia converted to output shaft of the reducer [kg·m<sup>2</sup>] N : Speed [r/min] t<sub>a</sub> : Acceleration time [sec]</p>	$\frac{V}{R}$ <p>V : Velocity [m/min] R = π dp or Zp·Lp dp : P.C.D(m) Zp : Teeth number Lp : Pitch</p>
Transfer by belt conveyer		$\frac{M_1 \cdot D_1^2}{8} + \frac{M_2 \cdot D_2^2}{8} + \frac{D_1^2}{D_2^2} \left( \frac{M_3 \cdot D_1^2}{4} + \frac{M_4 \cdot D_1^2}{4} \right)$ <p>M<sub>1</sub> : Mass of cylinder 1 [kg] M<sub>2</sub> : Mass of cylinder 2 [kg] M<sub>3</sub> : Mass of object [kg] M<sub>4</sub> : Mass of belt [kg] D<sub>1</sub> : Diameter of cylinder 1 [m] D<sub>2</sub> : Diameter of cylinder 2 [m]</p>	$\frac{1}{2} D(F + \mu \cdot M_3 \cdot g)$ <p>F : External force [N] g : Gravity acceleration [9.8m/sec<sup>2</sup>]</p>	$\frac{2\pi \cdot N \cdot J_L}{60t_a}$ <p>J<sub>L</sub> : Load inertia converted to output shaft of the reducer [kg·m<sup>2</sup>] N : Speed [r/min] t<sub>a</sub> : Acceleration time [sec]</p>	$\frac{V}{D_1}$ <p>V : Velocity [m/min] D<sub>1</sub> : Diameter of cylinder 1 [m]</p>
Transfer by roll feed		$J_1 + \left(\frac{D_1}{D_2}\right)^2 \cdot J_2 + \frac{M \cdot D_1^2}{4}$ <p>D<sub>1</sub> : Diameter of roll 1 [m] D<sub>2</sub> : Diameter of roll 2 [m] M : Equivalent mass of work [kg]</p>	$\frac{D(F + N \cdot \mu_1 + M \cdot g \cdot \mu_2)}{2}$ <p>F : Tension [N] g : Gravity acceleration [9.8m/sec<sup>2</sup>] N : Welding force [N]</p>	$\frac{2\pi \cdot N \cdot J_L}{60t_a}$ <p>J<sub>L</sub> : Load inertia converted to output shaft of the reducer [kg·m<sup>2</sup>] N : Speed [r/min] t<sub>a</sub> : Acceleration time [sec]</p>	$\frac{N}{\pi \cdot D_1}$ <p>V : Velocity [m/min] D<sub>1</sub> : Roll diameter [m]</p>

- Note: 1. Calculate inertia and make additions when using additional apparatus for each drive part.  
 2. Calculate each element for frictional force and convert to frictional force at output shaft of reducer if necessary.  
 3. Calculate each element for external force and convert to external torque at output shaft of reducer if necessary.

# Motor Attachment Procedure

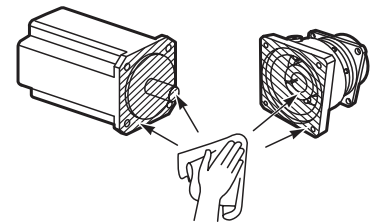
Either straight type, shaft with keyway, or D shaft may be attached to the motor shaft, because special coupling is used for shaft connection part of reducer and motor.

Follow the process below from (1) through (8) for assembly.  
(Remove key while assembly for shaft with keyway.)

- (1) Remove anti-corrosive agent and oil on the motor shaft.
- (2) Place reducer on an appropriate worktable with coupling ③ on the top side.
- (3) Remove fitting ① of the setting hole of the reducer unit.
- (4) Match the location by turning by hand to tighten tightening bolt of the coupling into setting hole ① of the reducer unit
- (5) Insert motor shaft into the center hole of the coupling ③, press in vertically and fit the pilot part of the adaptor plate ④ and motor.
- (6) Tighten motor and adaptor plate ④ with motor attachment bolt.
- (7) Using a torque wrench bolt, tighten coupling tightening bolt ② with tightening torque shown in Table 5 through the setting hole.
- (8) Replace the fitting ① of the setting hole of the reducer unit.

Table 5 Tightening torque of bolt

Motor flange code	Coupling hole diameter mm	Tightening bolt	Tightening torque Nm
KA, KC, KD, 2D *	8	M3	1.67
2H *	9	M3	1.67
2J *	10	M6	8.83
2L	11	M5	7.35
2P, 2R	14	M4	3.92
		M5	7.35
KH, 0V *	14	M5	7.35
1G, 7B, 7S, 7V, KK, 7X *	19	M6	8.83
1S, KQ	22	M8	21.6
1L, 8P *	24	M6	8.83
7Z	24	M8	21.6
1T	28	M8	21.6
0X *	35	M8	21.6



Note: Motor flanges for Fanuc motor indicated by \* will be launched in 2020.  
Please contact us.

Make sure that the selected torque can allow peak torque at start and stop in your operation cycle using the following formula.

$$\frac{\text{Peak torque at start or stop}}{\text{Reduction ratio}} \leq \text{Allowable transmission torque}$$

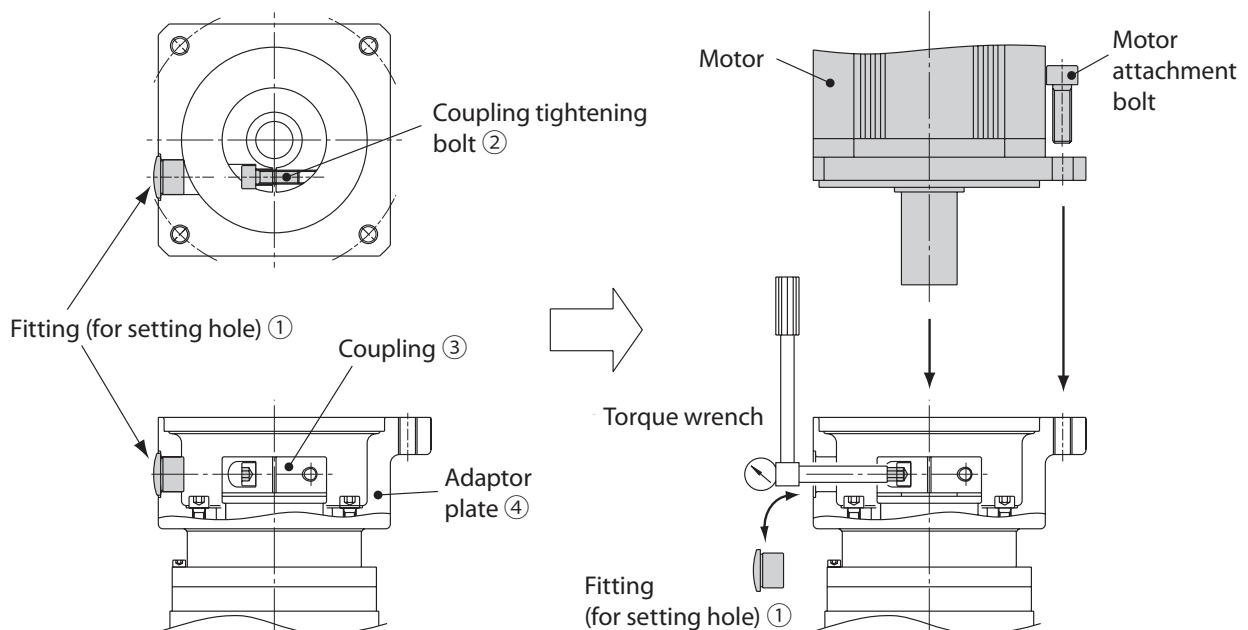


Fig. 5 Assembling Diagram

# Warranty and Safety Precautions

Warranty Period	The warranty period for the Products shall be 18 months after the commencement of delivery or 18 months after the shipment of the Products from the seller's works or 12 months from the Products coming into operation, whichever comes first.
Warranty Condition	In the event that any problem or damage to the Product arises during the "Warranty Period" from defects in the Product whenever the Product is properly installed and combined with the Buyer's equipment or machines, maintained as specified in the maintenance manual, and properly operated under the conditions described in the catalog or as otherwise agree upon in writing between the Seller and the Buyer or its customers; the Seller will provide, at its sole discretion, appropriate repair or replacement of the Product without charge at a designated facility, except as stipulated in the "Warranty Exclusions" as described below. However, if the Product is installed or integrated into the Buyer's equipment or machines, the Seller shall not reimburse the cost of: removal or re-installation of the Product or other incidental costs related thereto, any lost opportunity, any profit loss or other incidental or consequential losses or damages incurred by the Buyer or its customers.
Warranty Exclusions	<p>Notwithstanding the above warranty, the warranty as set forth herein shall not apply to any problem or damage to the Product that is caused by:</p> <ol style="list-style-type: none"> <li>1. installation, connection, combination or integration of the Product in or to the other equipment or machine that is rendered by any person or entity other than the Seller;</li> <li>2. insufficient maintenance or improper operation by the Buyer or its customers, such that the Product is not maintained in accordance with the maintenance manual provided or designated by the Seller;</li> <li>3. improper use or operation of the Product by the Buyer or its customers that is not informed to the Seller, including, without limitation, the Buyer's or its customers, operation of the Product not in conformity with the specifications, or use of lubricating oil in the Product that is not recommended by the Seller;</li> <li>4. any problem or damage on any equipment or machine to which the Product is installed, connected or combined or on any specifications particular to the Buyer or its customers;</li> <li>5. any changes, modifications, improvements or alterations to the Product or those functions that are rendered on the Product by any person or entity other than the Seller;</li> <li>6. any parts in the Product that are supplied or designated by the Buyer or its customers;</li> <li>7. earthquake, fire, flood, sea-breeze, gas, thunder, acts of God or any other reasons beyond the control of the Seller;</li> <li>8. normal wear and tear, or deterioration of the Products, parts, such as bearings, oil-seals;</li> <li>9. any other troubles, problems or damage to the Product that are not attributable to the Seller.</li> </ol>



## SAFETY PRECAUTIONS

- Observe the safety rules for the installation site and equipment strictly (Industrial safety and health law, technical standard for electric facilities, extension rules, plant explosion guidelines, building standards law, etc). Read the maintenance manual carefully before use. Request a copy from the distributor of the Product
- Read the maintenance manual carefully before use.  
Request a copy from the distributor of the Product or our Sales Department if the maintenance manual is not handy.  
A copy of maintenance manual should always reach the actual user of the Product.
- Select a sufficient product for the usage condition and application.
- Install protective equipment on the machine side when the machine is used for applications which may cause loss of human life or significant loss in facility, such as use for human transportation or elevators.
- Install an oil pan or other preventive devices in case of oil leakage due to failure or termination of service life when the machine is used for food processing equipment, clean room, or other applications that are sensitive to oil.

# Worldwide Locations

## U.S.A

### Sumitomo Machinery Corporation of America (SMA)

1453 Cornwall Blvd. Chesapeake, VA 23323, U.S.A.  
TEL (1)757-485-3355 FAX (1)757-485-7490

## Canada

### SM Cyclo of Canada, Ltd. (SMC)

1453 Cornwall Road, Oakville, Canada ON L6J 7T5  
TEL (1)905-469-1050 FAX (1)905-469-1055

## Mexico

### SM Cyclo de Mexico, S.A. de C.V. (SMME)

Av. Desarrollo 541, Col. Finsa, Guadalupe,  
Nuevo León, México, CP67132  
TEL (52)81-8144-5130 FAX (52)81-8144-5130

## Brazil

### Sumitomo Industrias Pesadas do Brasil Ltda. (SHIB)

Rodovia do Acucar (SP-075) Km 26  
Itu, Sao Paulo, Brasil  
TEL (55)11-4886-1000 FAX (55)11-4886-1000

## Chile

### SM-Cyclo de Chile Ltda. (SMCH)

Camino Lo Echevers 550, Bodegas 5 y 6,  
Quilicura, Región Metropolitana, Chile  
TEL (56)2-892-7000 FAX (56)2-892-7001

## Argentina

### SM-Cyclo de Argentina S.A. (SMAR)

Ing Delpini 2230, B1615KGB Grand Bourg,  
Malvinas Argentinas, Buenos Aires, Argentina  
TEL (54)3327-45-4095 FAX (54)3327-45-4099

## Guatemala

### SM Cyclo de Guatemala Ensambladora, Ltda. (SMGT)

Parque Industrial Unisur, 0 Calle B 19-50 Zona 3,  
Bodega D-1 Delta Bárcenas en Villa Nueva, Guatemala  
TEL (502)6648-0500 FAX (502)6631-9171

## Colombia

### SM Cyclo Colombia, S.A.S. (SMCO)

Parque Industrial Celta, Km 7.0 Autopista Medellín,  
Costado Occidental, Funza, Cundinamarca, Colombia  
TEL (57)1-826-9766

## Peru

### SM Cyclo de Perú, S.A.C (SMPE)

Jr. Monte Rosa 255, Oficina 702, Lima,  
Santiago de Surco, Perú  
TEL (51)1-713-0342 FAX (51)1-715-0223

## Germany

### Sumitomo (SHI) Cyclo Drive Germany GmbH (SCG)

CyclostraBe 92, 85229 Markt Indersdorf, Germany  
TEL (49)8136-66-0 FAX (49)8136-5771

## Austria

### Sumitomo (SHI) Cyclo Drive Germany GmbH (SCG)

SCG Branch Austria Office  
Gruentalerstraße 30A, 4020 Linz, Austria  
TEL (43)732-330958 FAX (43)732-331978

## Belgium

### Hansen Industrial Transmissions NV (HIT)

Leonardo da Vincilaan 1, Edegem, Belgium  
TEL (32)34-50-12-11 FAX (32)34-50-12-20

## France

### SM-Cyclo France SAS (SMFR)

8 Avenue Christian Doppler, 77700 Serris, France  
TEL (33)164171717 FAX (33)164171718

## Italy

### SM-Cyclo Italy Srl (SMIT)

Via dell' Artigianato 23, 20010 Cornaredo (MI), Italy  
TEL (39)293-481101 FAX (39)293-481103

## Spain

### SM-Cyclo Iberia, S.L.U. (SMIB)

C/Gran Via Nº 63 Bis, Planta 1, Departamento 1B  
48011 Bilbao-Vizcaya, Spain  
TEL (34)9448-05389 FAX (34)9448-01550

## United Kingdom

### SM-Cyclo UK Ltd. (SMUK)

Unit 29, Bergen Way, Sutton Fields Industrial Estate,  
Kingston upon Hull, HU7 0YQ, East Yorkshire,  
United Kingdom  
TEL (44)1482-790340 FAX (44)1482-790321

## Turkey

### SM Cyclo Turkey Güç Aktarım Sis. Tic. Ltd. Sti. (SMTR)

Barbaros Mh. Çiğdem Sk. Ağaoğlu, Office Mrk. No:1 Kat:4 D.18  
Ataşehir, Istanbul, Turkey  
TEL (90)216-250-6069 FAX (90)216-250-5556

## India

### Sumi-Cyclo Drive India Private Limited (SDI)

Gat No. 186, Raisoni Industrial Park, Alandi Markal Road,  
Fulgaon-Pune, Maharashtra, India  
TEL (91)96-0774-5353

## China

### Sumitomo (SHI) Cyclo Drive China, Ltd. (SCT)

11F, SMEG Plaza, No. 1386 Hongqiao Road,  
Changning District, Shanghai, China (P.C. 200336)  
TEL (86)21-3462-7877 FAX (86)21-3462-7922

## Hong Kong

### SM-Cyclo of Hong Kong Co., Ltd. (SMHK)

Rm 1301, CEO Tower, 77 Wing Hong Street,  
Cheung Sha Wan, Kowloon, Hong Kong  
TEL (852)2460-1881 FAX (852)2460-1882

## Korea

### Sumitomo (SHI) Cyclo Drive Korea, Ltd. (SCK)

Royal Bldg. 19 Rm. 913, 5 Saemun-ro 5-Gil Jongro-Gu  
Seoul, Korea 03173  
TEL (82)2-730-0151 FAX (82)2-730-0156

## Taiwan

### Tatung SM-Cyclo Co., Ltd. (TSC)

22 Chungshan N. Road 3rd., Sec. Taipei, Taiwan 104,  
R.O.C.  
TEL (886)2-2595-7275 FAX (886)2-2595-5594

## Singapore

### Sumitomo (SHI) Cyclo Drive Asia Pacific Pte. Ltd. (SCA)

15 Kwong Min Road, Singapore 628718  
TEL (65)6591-7800 FAX (65)6863-4238

## Philippines

### Sumitomo (SHI) Cyclo Drive Asia Pacific Pte. Ltd. Philippines Branch Office (SMPH)

C4 & C5 Buildings Granville Industrial Complex, Carmona,  
Cavite 4116, Philippines  
TEL (63)2-584-4921 FAX (63)2-584-4922

## Vietnam

### SM-Cyclo (Vietnam) Co., Ltd. (SMVN)

Factory 2B, Lot K1-2-5, Road No. 2-3-5A,  
Le Minh Xuan Industrial Park, Binh Chanh Dist.,  
HCMC, Vietnam  
TEL (84)8-3766-3709 FAX (84)8-3766-3710

## Malaysia

### SM-Cyclo (Malaysia) Sdn. Bhd. (SMMA)

No.7C, Jalan Anggerik Mokara 31/56, Kota Kemuning,  
Seksyen 31, 40460 Shah Alam, Selangor Darul Ehsan,  
Malaysia  
TEL (60)3-5121-0455 FAX (60)3-5121-0578

## Indonesia

### PT. SM-Cyclo Indonesia (SMID)

Jalan Sungkai Blok F 25 No. 09 K, Delta Silicon III,  
Lippo Cikarang, Bekasi 17530, Indonesia  
TEL (62)21-2961-2100 FAX (62)21-2961-2211

## Thailand

### SM-Cyclo (Thailand) Co., Ltd. (SMTH)

195 Empire Tower, Unit 2103-4, 21st Floor, South  
Sathorn Road, Yannawa, Sathorn, Bangkok 10120,  
Thailand  
TEL (66)2670-0998 FAX (66)2670-0999

## Australia

### Sumitomo (SHI) Hansen Australia Pty. Ltd. (SHAU)

181 Power St, Glendenning, NSW 2761, Australia  
TEL (61)2-9208-3000 FAX (61)2-9208-3050

## Japan

### Sumitomo Heavy Industries, Ltd. (SHI)

ThinkPark Tower, 1-1 Osaki 2-chome, Shinagawa-ku,  
Tokyo 141-6025, Japan  
TEL (81)3-6737-2511 FAX (81)3-6866-5160

Specifications, dimensions, and other items are subject to change without prior notice.